Internal Operations

Assembly

- Manually Intensive
- Components parts placed in Inventory after Quality Assurance
- Run by a team of cross-trained production workers.
- Typical cycle time zweeks
- Lead time 2-16 weeks

Packaging

- Using several large packaging machines
- Enough capacity, has not restricted output

Sterillization

- Using a large cobalt radiation sterilizer
- Can sterilize as much product as will fit inside its four walls.
- Capacity limitations not a problem.

Meditech Supply Chain Training Manual

Robert Gerdes Ojemann

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