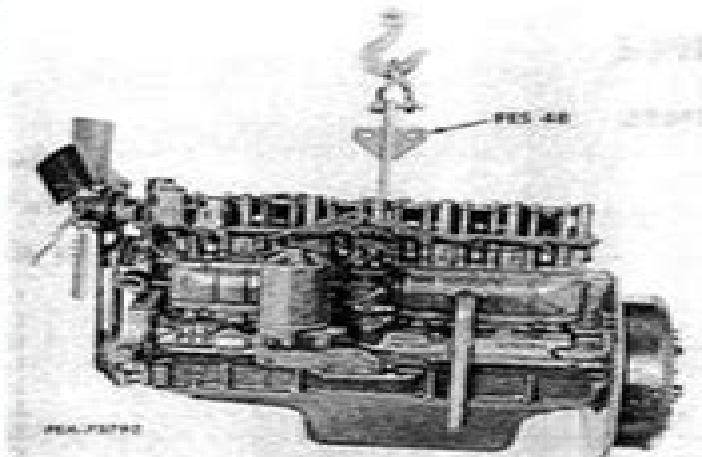


SERVICE PROCEDURE

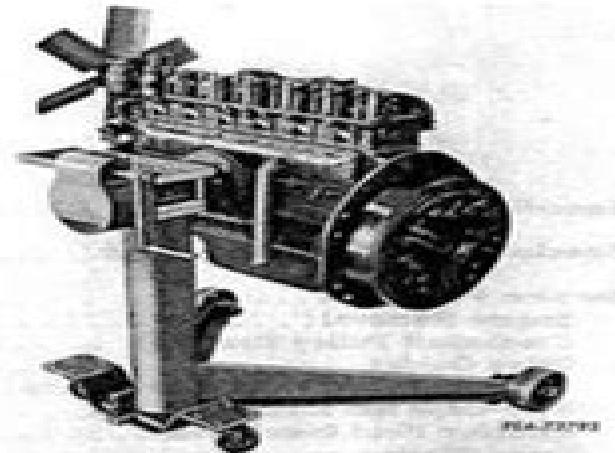
Engine Removal



Illust. 1-1. Removing Engine.

To perform complete Blue Ribbon service on these engines, it is necessary to remove them from the machine.

Keep the engine mount shims in their location by tying or by placing a bolt through the shims and the hole in the side channel.



Illust. 1-2. Engine Mounted in engine stand.

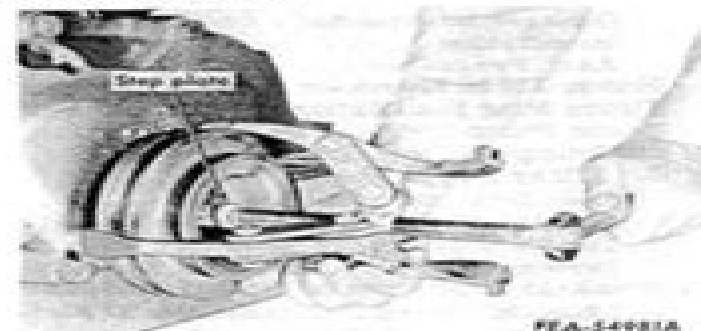
Attach the special lifting bar, FES 48 to the engine cylinder head (Illust. 1-1) and attach a hoist. Remove the engine.

Remove the oil filter assembly and place the engine on FES 52-2 adapter on the engine stand FES 52 (Illust. 1-2).

Crankshaft Pulley Removal

1. Remove the fan belt.

2. Remove the crankshaft pulley nut and washer. Pull the crankshaft pulley with a 3 jaw puller and step plate or 1/2" nut, as shown in Illust. 1-3.



Illust. 1-3. Pulling the crankshaft pulley with a 3 jaw puller.

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