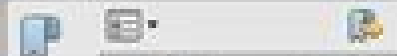


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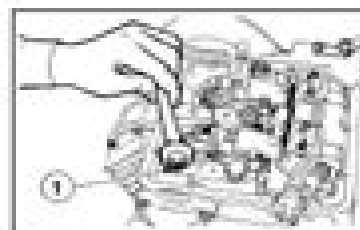
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FUEL SYSTEM

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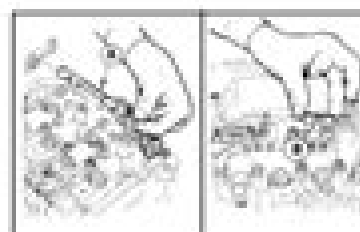


UNIT INJECTOR DELIVERY EQUALIZATION PREPARATION

Due to the fact that unit injectors are both injection pump and injector, all unit injectors within a 7000 class engine must be equalized to facilitate the correct delivery of fuel under individual cylinders. The equalization procedure is a operational test with the valve cover removed. Therefore, proper eye protection must be worn and great care must be taken to insure no body or clothing contact with rotating engine components.

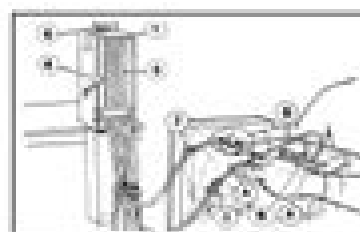
After carefully removing the engine valve cover, install a 1000T (20 micron) capillary and filter (paper gasket at position 1) as shown. Failure to install the filter as shown will result in a large waste of fuel and loss of oil pressure to the engine during the equalization procedure presented below.

NOTE: Refer to the fuel system, INJECTOR CONTROLS, (each) and GOVERNOR/ADJUSTMENT PROCEDURES.



UNIT INJECTOR DELIVERY EQUALIZATION PREPARATION (cont.)

Remove the fuel manifold assembly. In place of the fuel manifold, install on each unit injector a test head(s). The test heads are supplied as part of the equalization test package. Please note that early versions of the unit injector and late versions of the unit injector require different test heads. Please refer to page 58 for further details.

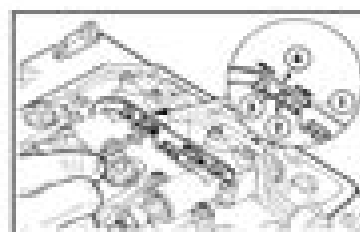


EQUALIZATION TOOL INSTALLATION, PLUMBING

Place the equalization tool, on a stable surface, with the base of the equalization tool at least 300mm higher than the level of the unit injectors. Secure the equalization tool to the surface and fill the reservoir with clean diesel fuel. With reference to the diagram, connect the lower hoses (coming from the equalization below) to the test head position(s). The hoses should be connected to the test heads in a logical manner. That is, the left most hose should be connected to the 1 unit injector (fuelhead) and then subsequent hoses from left to right, connected to cylinders 2, 3, 4, as required. Connect the upper hose(s) to the test head position (s). Make sure that the control lever(s) is in the upper position.

After completion of the hose routing/plumbing, open the valves (2, 3). Start the engine and allow to idle. Increase and read the engine speed(s) (7000 rpm). Once the engine operates smoothly and the (7000rpm) is reconfirmed, pull the control lever(s) downward for approximately one (1) minute. While closely watching the fuel level in the cylinder tap(s), note the rate at which fuel is consumed. **NOTE:** the control lever(s) must be returned to the upper position prior to fuel injection in the cylinder(s).

During operation with the control lever down, determine the cylinder(s) which are consuming more fuel as indicated by the speed at which the fuel is depleted from each individual cylinder. Delivery rate in each cylinder should be within 2 cm³ during one (1) minute of operation. Repeat the fuel delivery rate in the cylinder(s) consuming the most fuel. Delivery may be adjusted as follows:



FUEL METER ADJUSTMENT DETAILS

To increase the fuel delivery of an individual unit injector, the injector test must be moved slightly toward the flywheel end of the engine. With reference to the figure on the left, loosen screws (1) and (2) 1/2 turn. Increase the cylinder fuel delivery by moving plate (3) slightly towards the flywheel. Fuel changing the relative position of control rod (3). Restrictions in fuel delivery can be facilitated by moving the plate away from the flywheel. After adjustment, torque screws (1) and (2) to 1-1.1 Nm.

Repeat the equalization test until the individual cylinder fuel consumption are within 2 cm³ during a one (1) minute period.

NOTE: The equalization procedure should be performed following an injector

Lombardini 602m Manual

RM Cervero



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