

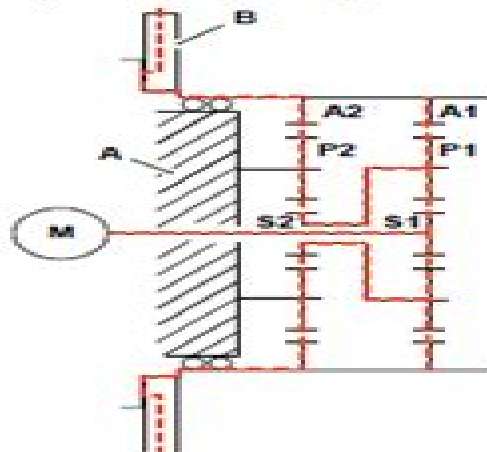
Operation

Sun gear 1 is driven by the hydraulic motor. The sun gear drives planet gears 1 which then rotate on their carrier around annulus gear 1. Torque is also transferred via the annulus gear 1. The carrier drives sun gear 2 which in turn drives planet gears 2. Planet gears 2 are not mounted on a carrier and are fixed on the casing. Drive is transferred to the gearbox sprocket via the annulus gear 2.

The gearbox reduction ratio is determined by the number of gear teeth and the number of planetary gear stages. The illustration shows the drive path for a two stage planetary reduction gearbox. **Refer to Figure 523.**

Gearboxes may feature single stage reduction or multi-stage reduction depending on the machine specification.

Figure 523. Drive path - two stage planetary reduction gearbox



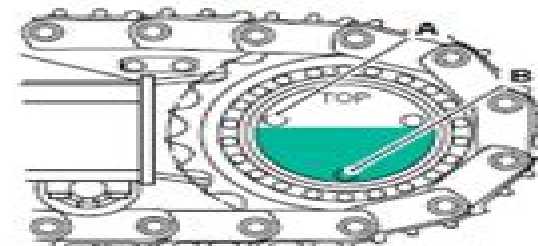
- A1 Annulus gear 1
- P1 Planet gears 1
- S1 Sun gear 1
- A2 Annulus gear 2
- P2 Planet gears 2
- S2 Sun gear 2
- A Casing (non rotating)
- B Output (gearbox sprocket)
- M Input (hydraulic motor)

Drain and Fill

(For Track motor and gearbox (Trasmital Bonfiglioli))

1. Position the machine on level ground with the filler/level and drain plugs as shown. **Refer to Figure 524.**
2. Drain the oil on one side as follows:

Figure 524.



- A Filler/level plug
- B Drain plug

- 2.1. Place a container below the drain plug to catch the oil. The container must be large enough to hold the maximum gearbox capacity.
- 2.2. Remove the filler/ level plug and drain plug. Allow the oil to drain out.
- 2.3. Wipe the plugs clean. Make sure you remove all contamination such as metal particles.
- 2.4. Wrap seal tape on the drain plug and reft.
- 2.5. Tighten the drain plug to the correct torque value.
3. Fill with the specified oil as follows:
 - 3.1. Pour new oil through filler/ level plug port until oil runs out of the port.
 - 3.2. Check the condition of the O-ring, renew if it is damaged. Install the filler/ level plug.
 - 3.3. Tighten the filler/level plug to the correct torque value.
4. Change the oil on the other side.
5. Do the step 2 to step 3 again.
6. Run the machine, operate the tracking controls and then make sure there are no oil leaks.

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O García

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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