

INTRODUCTION

DESCRIPTION

Gear pumps have several sections and are made with a single set (single stage) of gears or with multiple sets (tandem) of gears. A single stage pump has two covers and the gear housing with the gears. Seals are used to prevent leaks between the sections. Tandem pumps have a gear housing for each set of gears. Most tandem pumps also have a center section for the bearings. The inlet and outlet ports are normally on the gear housing or rear cover. The front cover has the seal for the input shaft. The input shaft is connected to a driven sprocket, coupling, or gear by splines or a key.

All the gear pumps have devices that keep the thrust clearance at a minimum when the pressure increases. When the pressure is low, the clearance increases to pre-

vent wear. To prevent leakage when the pressure is high, the oil from the outlet side of the pump is transferred to a wear plate. The oil pushes the wear plate against the gears. Some pumps have bearing blocks that move closer to the gears when the pressure increases.

OPERATION

Gear pumps have the teeth of the gears engaged in the center of the pump. When the input shaft is turned, the drive gear turns the driven gear. The oil in the inlet chamber is moved out from the center by the teeth of rotating gears. The oil between the teeth is moved around the pumping chamber to the outlet chamber. The oil is pushed from the outlet chamber by the gear teeth that are beginning to engage.

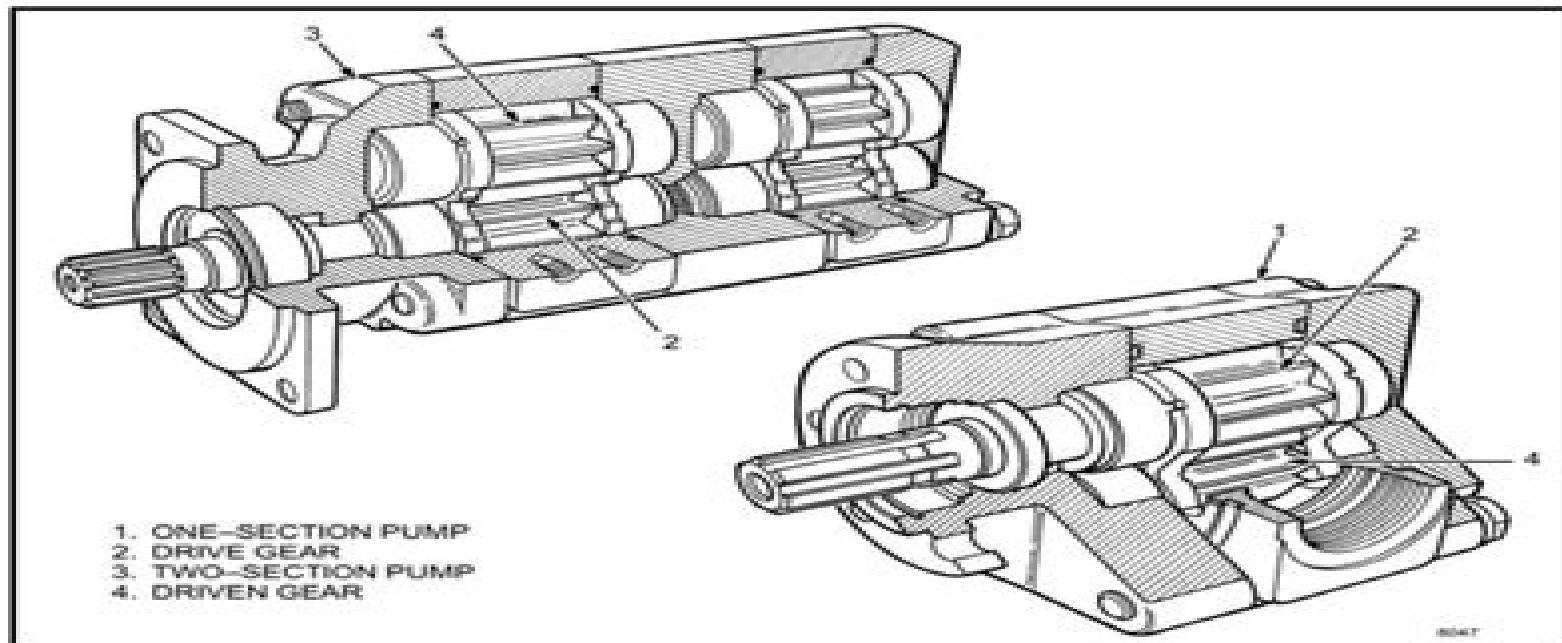


FIGURE 1. TYPES OF GEAR PUMPS

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Jicheng Xie



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Table of Contents Hyster H700 Parts Manual

1. Understanding the eBook Hyster H700 Parts Manual
 - The Rise of Digital Reading Hyster H700 Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hyster H700 Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hyster H700 Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hyster H700 Parts Manual
 - Personalized Recommendations
 - Hyster H700 Parts Manual User Reviews and Ratings
 - Hyster H700 Parts Manual and Bestseller Lists
5. Accessing Hyster H700 Parts Manual Free and Paid eBooks
 - Hyster H700 Parts Manual Public Domain eBooks
 - Hyster H700 Parts Manual eBook Subscription Services
 - Hyster H700 Parts Manual Budget-Friendly Options

6. Navigating Hyster H700 Parts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hyster H700 Parts Manual Compatibility with Devices
 - Hyster H700 Parts Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hyster H700 Parts Manual
 - Highlighting and Note-Taking Hyster H700 Parts Manual
 - Interactive Elements Hyster H700 Parts Manual
8. Staying Engaged with Hyster H700 Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hyster H700 Parts Manual
9. Balancing eBooks and Physical Books Hyster H700 Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hyster H700 Parts Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hyster H700 Parts Manual
 - Setting Reading Goals Hyster H700 Parts Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hyster H700 Parts Manual
 - Fact-Checking eBook Content of Hyster H700 Parts Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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