

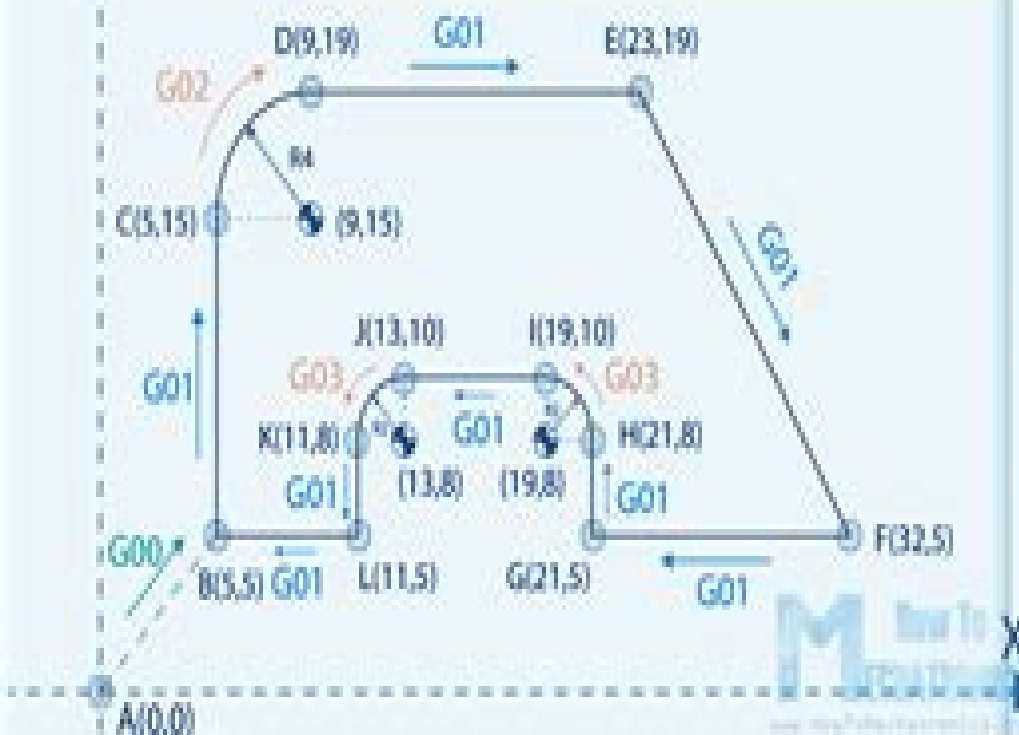
```
G00 Z5.000000
G00 X39.455104 Y11.817040
```

# G-CODE

List of most important G-code commands

```
0.000000
.576860 J-1.471361
.445333 J-2.487300
.601246 J-4.683364
0.087350 J-10.930472
0.252028 J-1.243405
.842423 J-0.557919
.181245 J-4.140917
45018 J10.188229
47185 J9.647199
957871 J14.510908
0.431209 J-116.371934
.634230 J46.152301
```

Y+



```
G02 X90.407325 Y61.602225 I-1.000000 J89.368779 J29.178811
G02 X89.916204 Y65.194340 I-1.000000 J20.336441 J5.775362
G02 X89.403044 Y68.246254 I-1.000000 J17.253723 J2.184810
G02 X90.094713 Y71.323930 I-1.000000 J14.316314 J-1.752687
G02 X98.355495 Y60.202327 I-1.000000 J-476.620056 J-511.213433
G03 X106.555370 Y49.035250 I-1.000000 J2104.106787 J1536.393327
G02 X106.823044 Y49.454518 I-1.000000 J-0.970430 J-0.788552
G03 X106.940030 Y47.750210 I-1.000000 J4.789032 J0.641403
G03 X107.847039 Y45.070508 I-1.000000 J14.570483 J3.438275
G03 X109.404110 Y42.812280 I-1.000000 J5.590895 J2.503343
G03 X111.557034 Y41.833814 I-1.000000 J3.022676 J3.594820
G03 X113.720000 Y41.430120 I-1.000000 J11.890545 J9.082245
G03 X114.348489 Y39.329478 I-1.000000 J10.739214 J1.716234
G03 X115.434070 Y37.215810 I-1.000000 J11.388664 J4.517149
G03 X116.269460 Y36.409483 I-1.000000 J11.778038 J1.571101
G03 X117.339570 Y34.257120 I-1.000000 J3.410307 J7.877491
G03 X120.434861 Y35.819937 I-1.000000 J3.380271 J12.810299
G03 X123.450290 Y35.958950 I-1.000000 J0.380225 J28.161212
G03 X125.157338 Y36.238267 I-1.000000 J-794.832818 J4276.319055
G03 X126.541440 Y36.931550 I-1.000000 J-0.523108 J2.804234
G03 X125.404400 Y38.494919 I-1.000000 J-6.458112 J-2.378188
G03 X124.375510 Y40.245020 I-1.000000 J-25.914950 J-19.018771
G03 X122.186530 Y42.549462 I-1.000000 J-22.048534 J-18.770939
```

# G Codes For Amada Laser

**D Siedentop**



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