

164 STYLES

Very heavy preheat. Well suited for work requiring heavy preheat such as rusty or painted plates. Six (6) preheat flames.

Metal Thickness inch	Tip Size	Drill Size	Oxygen (PSIG)	Oxygen (SCFH)	Fuel (PSIG)	Fuel (SCFH)	Cutting Speed Range (IPM)
1/8"	00	69 (.029)	25	30	1-1/2	13	22-26
5/16"	0	64 (.036)	30	60	2	17	20-24
1/2"	1	57 (.043)	40	100	3	25	17-20
1"	2	55 (.052)	50	160	3	27	14-16
1-3/4"	3	53 (.059)	50	210	3	29	11-13
2-1/2"	4	50 (.070)	50	275	3	31	9-13
4"	5	47 (.078)	60	400	4	45	7-10
6"	6	42 (.093)	55	505	5	52	5-8
8"	7	36 (.106)	60	680	6	70	4-6
10"	8	1/8 (.125)	55	760	6	70	3-1/2-5
14"	11	10 (.193)	90	1260	8	85	2-1/2-4
16"	12	2 (.221)	105	1450	7	125	2-1/2-3-1/2



183 STYLES

Medium preheat tip with two milled flat sides. Flared cutting cavity that supplies low velocity oxygen for grooving, gouging and removing flawed welds. The tip is angled at 20°. Six (6) preheat flames.

Depth	Tip Size	Gas Pressure Settings	
		Acetylene	Oxygen
1/8-1/4	6	3	50-65
1/4-3/8	8	5	65-85
3/8-1/2	10	6	85-100
> 1/2	12	6	85-100



Natural Gas Cutting Torch Tip Guide

Emilie Sanchez

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

Natural Gas Cutting Torch Tip Guide:

Adopting the Beat of Term: An Mental Symphony within **Natural Gas Cutting Torch Tip Guide**

In a global eaten by screens and the ceaseless chatter of fast transmission, the melodic elegance and emotional symphony produced by the published word usually disappear in to the background, eclipsed by the constant sound and disturbances that permeate our lives. However, nestled within the pages of **Natural Gas Cutting Torch Tip Guide** an enchanting literary value overflowing with fresh emotions, lies an immersive symphony waiting to be embraced. Constructed by a masterful musician of language, this captivating masterpiece conducts viewers on an emotional trip, skillfully unraveling the concealed melodies and profound influence resonating within each cautiously crafted phrase. Within the depths with this moving review, we can investigate the book is central harmonies, analyze their enthralling writing type, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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