

## 4. Installing the refrigerant piping



Fig. 4-1

(A) Flare cutting dimensions

Copper pipe O.D. [mm]	Flare dimensions A-A dimensions [mm]
φ9.52	12.8 - 13.2
φ15.88	19.3 - 19.7

■ PKA-RP60, T1, 100KAL

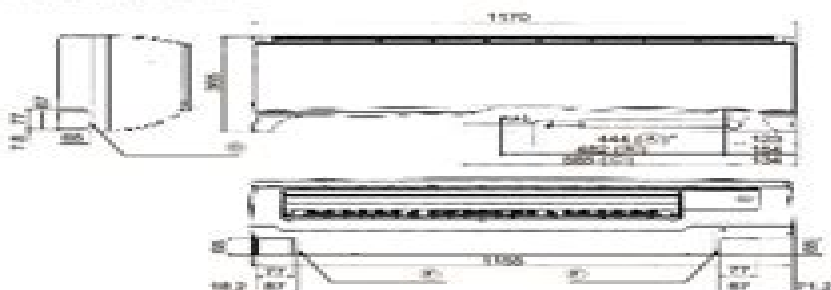


Fig. 4-2

### 4.2. Indoor unit

Refrigerant and Drainage Piping Sizes		PKA-RP60, T1, 100KAL
Refrigerant piping	Liquid	OD φ9.52 (3/8")
	Gas	OD φ15.88 (3/8")
Drainage piping		OD φ6



Fig. 4-3

■ PKA-RP60, T1, 100KAL



Fig. 4-4

### 4.1. Connecting pipes (Fig. 4-1)

- When commercially available copper pipes are used, wrap liquid and gas pipes with commercially available insulation materials (Insulation must be 100 °C or more, thickness of 12 mm or more).
- The indoor parts of the drain pipes should be wrapped with polyethylene foam insulation materials (specific gravity of 0.03, thickness of 5 mm or more).
- Apply this layer of refrigerant oil to pipe and joint's cutting surfaces before tightening flare nut.
- Use a flare wrench to tighten piping connections.
- Use a refrigerant piping insulation provided to insulate indoor unit connections. Insulate carefully.

- Flare nut tightening torque
- Do not apply refrigerating machines oil to the indoor position.  
(This will make the flare nuts more apt to loosen.)

- Be careful to use the flare nuts that are attached to the main unit.  
(Use of commercially available products may result in standing.)

Copper pipe O.D. [mm]	Flare nut O.D. [mm]	Tightening torque [N·m]
φ9.52	20	3.4 - 4.2
φ15.88	30	6.0 - 6.2

### 4.3. Positioning refrigerant and drain piping (Fig. 4-2)

■ PKA-RP60, T1, 100KAL

- Gas pipe
- Liquid pipe
- Drain line
- Left side piping bracket hole
- Right side piping bracket hole
- Lower piping bracket hole
- Mount board (1)

### 4.4. Refrigerant piping (Fig. 4-3)

#### Indoor unit

- Remove the flare nut and cap of the indoor unit.
- Make a flare for the liquid pipe and gas pipe and apply refrigerating machines oil (available from your local supplier) to the flare's back surface.
- Carefully connect the on-site-reeling pipes to the unit.
- Wrap the pipe cover that is attached to the gas pipe and make a new double connection pin to seal it.
- Wrap the pipe cover of the unit's liquid pipe and make sure that it covers the insulation material of the on-site liquid pipe.
- The position where the insulation material is joined is carefully taping.

- Site side refrigerant piping
- Unit side refrigerant piping

#### 4.4.1. Starting in the piping space of the unit (Fig. 4-4)

- Wrap the supplied felt tape in the range of the refrigerant piping which will be located within the piping space of the unit to prevent dripping.
- Overlap the felt tape at one-half of the tape width.
- Fasten the end portion of the wrapping with vinyl tape, etc.

- Gas pipe
- Liquid pipe
- Insulation on connection cable
- Felt tape (2)

# Mr Slim Ac Unit Manual

**L Reisser**



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