



The gasket surfaces on the engine block and cylinder head are clean and free of rust.

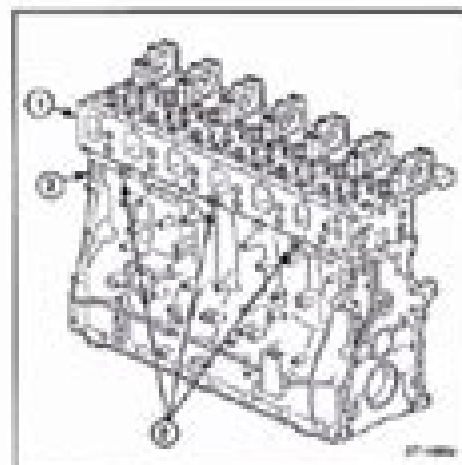


Figure 253 — Gasket Washer Locations

1. Cylinder Head	3. Cylinder Block
2. Gasket Washers	

5. If in place, remove the cylinder liner clamping tools, 9999999, from the block.



Figure 252 — Cylinder Liner Clamping Tools

The cylinder head must be installed and torque tightened within 20 minutes after the sealant has been applied.



Figure 254 — Sealant Application Pattern — Head to Block

7. Place a new head gasket on the engine block deck.

NOTE

- Check that the seals are correctly positioned with their holes all centered.
- There are points embossed in the gasket that will temporarily protect the seals from the head. These will be compressed when the head bolts are tightened.
- The head gasket should be discarded if the head is removed. A new gasket should be used when the head is installed.

Mp8 Mack Engine Service Manual 2013

Raffaela Di Napoli



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