

2.2.4 Daylight

The amount of *daylight* on a given machine is the furthest distance that the machine platens can be separated from each other. The amount of daylight should be at least twice the depth of the moulding (d). This gives sufficient space for the mouldings to fall freely out of the tool.

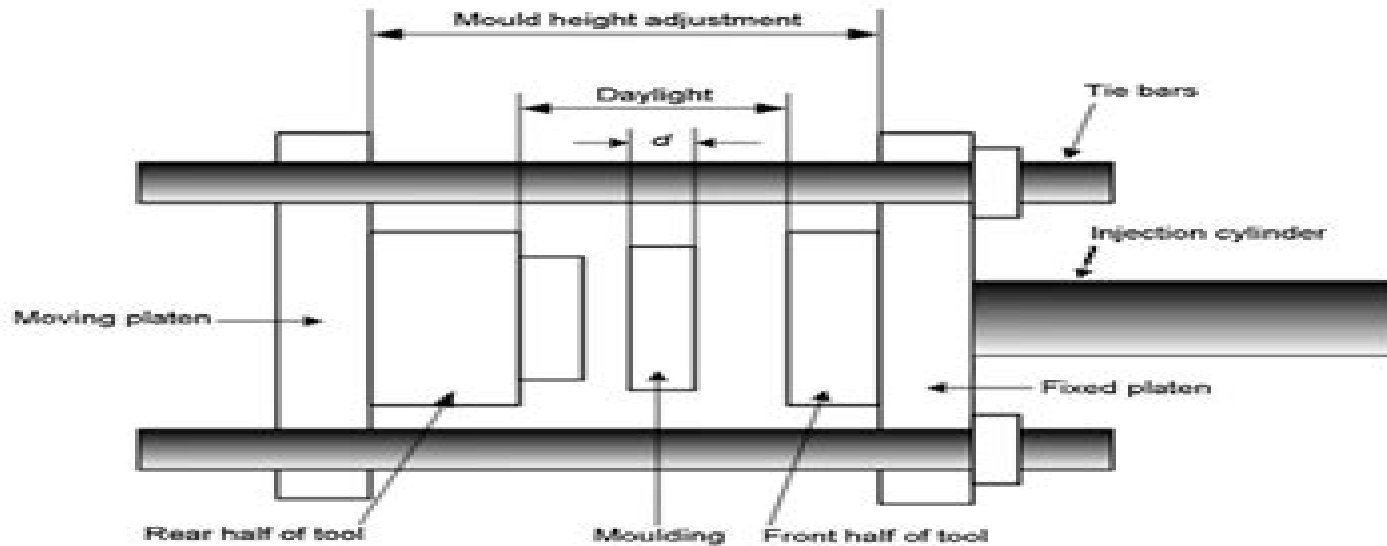


Figure 2.1 Mould Daylight

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Dinbandhu Singh



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