

MILLING- INTRODUCTION:

Milling is the machine operation in which the removal of metal from the work piece takes place due to a rotating cutting tool (cutter) when the work is fed past it. The cutter has multiple cutting edges and rotates at a very fast rate. The rotating cutting tool known as the "Milling Cutter" is a multiple point tool having the shape of a solid revolution with cutting teeth arranged either on the periphery or on end or on both. The revolving cutter is held on a spindle or arbor and the work piece is clamped or bolted on the machine table or may be in a vise or a three jaw chuck or an index head held or a rotary table etc. The milling process is employed for producing flat contoured or helical surfaces, for making helical grooves, to cut teeth and toothed gears.

WORKING PRINCIPLE OF MILLING:

Below figure illustrates the working principle employed in metal removing operation on a milling machine. The job or work piece is rigidly clamped on the table of the machine or in a chuck or an index head and revolving multitooth cutter is mounted either on a spindle or an arbor. The job is fed slowly past the cutter. The work can be fed in a vertical, longitudinal or cross direction. With the movement of the work piece, the cutter teeth remove metal from the job in the form of chips to produce the desired shape.

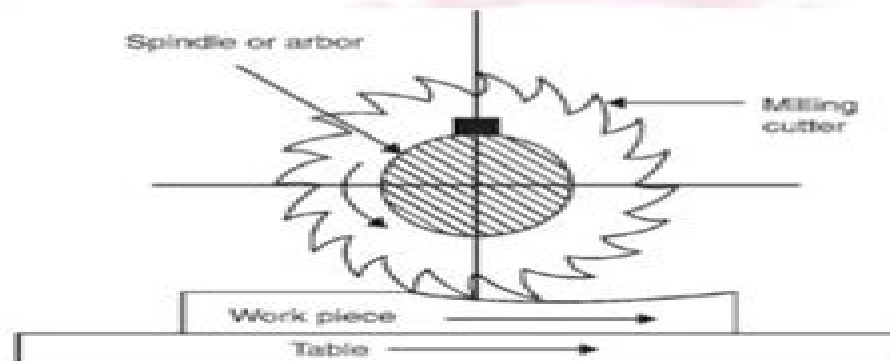


Fig.: Working Principle of Milling Machine

MILLING METHODS:

There are two distinct methods of milling classified as follows:

1. **Up-milling or conventional milling:** In the up-milling or conventional milling, the metal is removed in form of small chips by a cutter rotating against the direction of travel of the work piece.
2. **Down milling or climb milling:** Down milling is also known as climb milling. In this method, the metal is removed by a cutter rotating in the same direction of feed of the work piece.

Mechanical Engineering Practices Lab Manual

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Mechanical Engineering Practices Lab Manual: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous engrossing novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the engaging narratives that have enthralled audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This touching tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Mechanical Engineering Practices Lab Manual : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Mechanical Engineering Practices Lab Manual : Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and suspenseful novel that will keep you speculating until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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