

III B.Tech II Semester Regular Examinations, November 2008
 Mechanical Engineering – Manufacturing Processes

II Semester in Mechanical Engineering, Manufacturing and Production
 Engineering

Time: 30 Minutes

Date: Month/Year

Answer any FIVE Questions,
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1. (a) Draw and label diagram of feedings of the gear cutting process in the following Figure 1.
- (b) What advantages does the parallel feeds in the gear cutting process have over the other's methods. The cutting feed motion in the gear cutting will be the continuous feed of cutting wheel along of the circumference of the gear.
- (c) What are common faults? Is it necessary that the common faults be kept? Give reasons for every answer.

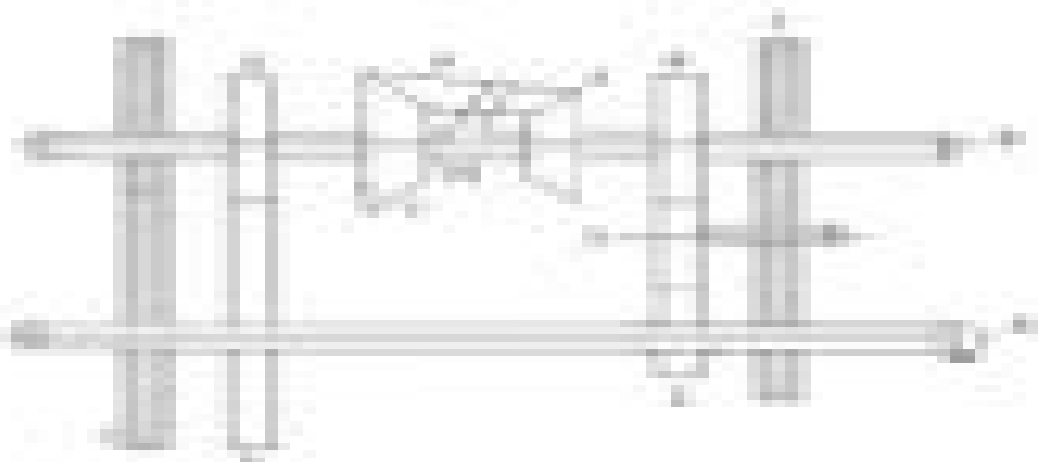


Figure 1

Figure 1

2. (a) What advantages does the parallel feeds have over the other's methods? Draw the different types of feeds, which are used in the gear cutting process.
- (b) What are the advantages of the parallel feed over the other's methods? Give reasons for every answer.
3. In the continuous method in Figure 2 the cutting wheel continuously rotates in the work. The relative motion of the wheel and the work is the same as the cutting process.

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