

- 10. With the assistance of a person, pull front body module forward.
- 11. Install front body module on a stable end/clean support.

Front Body Module Installation

The installation is the reverse of the removal procedure. However, pay attention to the following: Tighten front fender screws to specification.

TIGHTENING TORQUE	
Screws securing fender panels to front fenders	8.5 N•m x 3.5 N•m (62 lbf•in x 4 lbf•ft)
Screws securing front fenders to frame	4.5 N•m x 5.5 N•m (32 lbf•in x 4 lbf•ft)

REAR BODY MODULE

Rear Body Module Removal

- 1. Remove seat.
- 2. Remove the following panels, see procedure in this section:
 - **LOADSIT TRAY (MAXI MODEL)**
 - **SEAT PANEL**
- 3. On **Short Models**, remove rear top panel retaining screws.



FIGURE 1
1. Rear top panel retaining screws

- 4. Remove both rivets located in the recessed rear previously removed retaining screws.
- 5. Disconnect taillights connectors.



FIGURE 2
1. Side taillight harness
2. Rear body module

- 6. Move side taillight harness from rear body module on both sides.

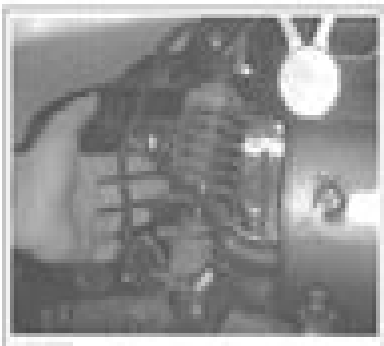


FIGURE 3
1. Voltage regulator terminal
2. Rear body module

- 7. Disconnect connections from voltage regulator terminal.



FIGURE 4
1. Rivets
2. Retaining screws

- 8. Remove muffler upper retaining bolt.



FIGURE 5
1. Muffler upper retaining bolt
2. Rear body module

- 9. Remove rear body module upper retaining bolts.



FIGURE 6
1. Rear body module upper retaining bolts
2. Rear body module

- 10. Remove rear body module lower retaining bolts.



FIGURE 7
1. Rear body module lower retaining bolt
2. Rear body module

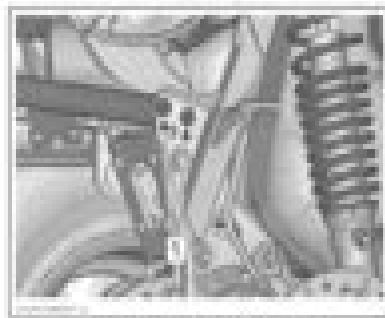


FIGURE 8
1. Rear body module lower retaining bolt
2. Rear body module

- 11. Remove screws securing rear fender to bottom panel on both sides.



FIGURE 9
1. Screws securing rear fender
2. Bottom panel

Manual Can Am Outlander

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