

2. Forms slags with metal impurities.
3. It stabilizes the arc.
4. Increases deposition of molten metal.
5. Controls depth of penetration.
6. Controls the cooling rate.
7. Adds alloy elements to the joint.

Specifications of electrodes:

An electrode is specified by six digits with profile letter M. These six digits indicate the following matter:

M: It indicates that it is suitable for metal arc welding.

First Digit: First digit may be from 1 to 8, which indicate the type of coating on the electrode.

Second Digit: It denotes the welding position for which electrode is manufactured. It varies from 1 to 6.

Third Digit: It denotes the current to be used for an electrode. It is taken from 0 to 7.

Fourth Digit: Fourth digit is from 1 to 8. Each digit represents the tensile strength of welded joint.

Fifth Digit: It carries any number from 1 to 5. This digit denotes a specific elongation in percentage of the metal deposited.

Sixth Digit: It carries any number from 1 to 5 denotes impact strength of the joint.

WELDING JOINTS

1. **Butt Joint:** In this type of joint, the edges are welded in the same plane with each other. V or U shape is given to the edges to make the joints strong.
2. **Lap Joint:** This type of joint is used in joining two overlapping plates so that the corner of each plate is joined with the surface of other plate. Common types of lap joints are single lap, double lap or offset lap joint.
3. **T-Joint:** When two surfaces are to be welded at right angles, the joint is called T-Joint. The angle between the surfaces is kept 90°.
4. **Corner Joint:** In this joint the edges of two sheets are joined and their surfaces are kept at right angle to each other. Such joints are made in frames, steel boxes etc.
5. **Plug Joint:** Plug Joints are used in holes instead of rivets and bolts.

Kad 3workshop Manual

ML Morrison



Kad 3workshop Manual:

This book delves into Kad 3workshop Manual. Kad 3workshop Manual is an essential topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Kad 3workshop Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Kad 3workshop Manual
- Chapter 2: Essential Elements of Kad 3workshop Manual
- Chapter 3: Kad 3workshop Manual in Everyday Life
- Chapter 4: Kad 3workshop Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Kad 3workshop Manual. This chapter will explore what Kad 3workshop Manual is, why Kad 3workshop Manual is vital, and how to effectively learn about Kad 3workshop Manual.
3. In chapter 2, this book will delve into the foundational concepts of Kad 3workshop Manual. This chapter will elucidate the essential principles that must be understood to grasp Kad 3workshop Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Kad 3workshop Manual in daily life. The third chapter will showcase real-world examples of how Kad 3workshop Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Kad 3workshop Manual in specific contexts. The fourth chapter will explore how Kad 3workshop Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Kad 3workshop Manual. This chapter will summarize the key points that have been discussed throughout the book.

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