PISTON REMOVAL

· Remove the piston pin circlip.

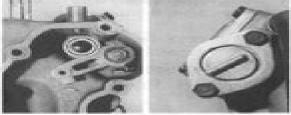
NOTE: Place cloth on the crankcase to prevent the piston pin circlip from dropping into the crankcase chamber.

- Remove the piston pin.
- · Remove the piston.
- Remove the con-rod small end bearing.

EXHAUST VALVE REMOVAL

- · Remove two screws and retainer.
- Remove the exhaust valve cap, spring and spacer.
- Remove the exhaust valve shaft stopper bolt.





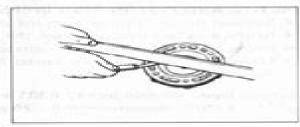
- · Remove the exhaust valve cover.
- Remove the arm stopper screw. Remove the exhaust valve shaft.
- Remove the exhaust valve guide stopper screws.
- Remove the exhaust valves.



CYLINDER HEAD INSPECTION

- · Remove carbon deposits from the cylinder head.
- Inspect the cylinder head for cracks around the spark plug hole.
- Inspect for cylinder head distortion.

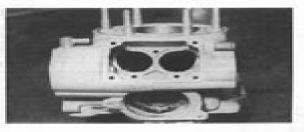
Service limit: 0.05 mm (0.002 in)



CYLINDER INSPECTION

- Remove carbon deposits from the exhaust port.
- Inspect the cylinder for cracks and replace the cylinder if necessary.
- Inspect the cylinder bore for wear and scratches.

NOTE: Chrome-plated cylinder bore can not be modified such as boring and honing.



K5 20rm 250 Service Manual

KJ Lindholm-Leary



K5 20rm 250 Service Manual Book Review: Unveiling the Power of Words

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