



Notes:

1. Made from sheet Aluminum.
2. Rivt or screw together.
3. Requires Hand Drill & small tap set, hacksaw & soldering iron.
4. No phasing harness.
5. Plungers made from 1 1/2" & 1" copper pipe (plumbing tubing) & caps.
6. Tuning Rod is all-thread 1/4"-20tpi
7. Knobs are from any old radio
8. Ends of plungers are all with a hacksaw to make contact fingers and bent in.
9. Top plate is 0.25" or 0.375" alum
10. Bottom plate is 0.125"
11. Sides are 0.63"
12. Coupling loops are made from type N bulkheads drilled into conduit 1" or 1.5" punch-outs and held with 3 screws tapped into top plate at 120 degrees.
13. Design can be used for with 4 or 6 cavities.
14. Sheetmetal design requires fabrication of only two different bent parts, and top & bottom cut to size.

900mhz Duplexer Design Sketch

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November 23, 2003

Motorola Radius M120 Service Manual

S Ben Porath



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