

MOTOR TRADER Service Data No. 223

M.G. MAGNETTE (Series ZA)

1953-4 Models

Manufacturers: M.G. Car Co., Ltd., Abingdon-on-Thames

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INTRODUCED in 1953 at the Earls Court Motor Show, the Magnette appeared as an entirely new sports saloon in the 1,500 c.c. class. Many new features of design and construction are embodied in this car and whereas some major components bear a resemblance to earlier units of Morris or Austin construction, they are now standardised B.M.C. products. An overhead valve, twin carburettor engine of relatively high compression ratio is employed and transmission of the drive is taken through an hydraulically operated clutch and synchromesh gearbox to a new type hypoid bevel rear axle. Some detail modifications have been made since the original chassis specification, and these are set out in the tabular data in these pages.

Identification of the vehicle is by model, car and engine numbers. Model and car numbers are stamped on a plate secured to the dash, underneath the bonnet on the outside of the car. The engine number is to be found stamped on a disc secured to the engine crankcase. These numbers should be quoted in all communications with the manufacturers or when obtaining spare parts.

Screwed components are being manufactured with Unified screw threads in increasing numbers and the general standardization classification scheme facilitates identification. It should be noted that nuts, bolts and screws marked as having Unified threads are not interchangeable with B.S.F. or Whitworth threaded parts, though for all practical purposes the U.N.F. thread is interchangeable with the A.N.F. thread. In cases of doubt, care should be taken to see that screwed components are reassembled as they were dismantled.

Special tools listed in these pages are designed to speed up operations of overhaul, and many of these tools will be found to suit other vehicles in the B.M.C. range.

ENGINE

Mounting

At front, bonded rubber blocks bolted to front engine plate and to brackets on chassis extensions. At rear, cylindrical centropiece, through-bolted to shaped, bonded rubber blocks, fits in vertical angular projection from gearbox. Mounting rubbers bolted to pressed steel cradle mounted direct to chassis frame, four bolts and nuts. Tighten all bolts fully. Engine and gear box steady bracket fitted to nearside of gearbox takes form of trans-



DISTINGUISHING FEATURES—Although the styling of the Magnette is on modern lines a touch of the traditional radiator grille and radiator cap is retained. Changes made since the introduction of the model do not affect appearance, except in detail.

mission plate connected to nearside arm of mounting cradle by left- and right-handed screws connecting rods with screwed central hexagon adjusting sleeve. Rubber cups and steel washers fitted either side of transverse plate and rear mounting bracket.

Removal

Engine may be withdrawn with or without gearbox but radiator and grille must be removed in either case. Secure bonnet in fully open position, drain coolant and disconnect all pipes, wires and controls, including heater connections if heater unit is fitted. Remove air cleaner and carburettor, disconnect accelerator rod, also exhaust pipe from manifold. Remove four securing bolts and take off valance and tie bar. Remove clutch slave cylinder, tying up out of way, and take off gear lever lower cover complete. Mark two flanges of rear universal joint and remove propeller shaft. Take weight of engine by tackle attached to two rocker cover studs and brackets; remove front mounting nuts. If gearbox is to be left in place remove bell housing nuts and disconnect clutch and gear-operating linkage, supporting gearbox on stand or jack. If engine and gear box are to be removed together, remove four bolts securing rear mounting. Take out front carpet and

felt, also gearbox cover. Lower rear of power unit and manoeuvre unit forward and then upwards clear of car.

Crankshaft

Three main bearings, thin wall, steel-backed, white metal-lined located by tube in bearing caps. End float controlled by split thrust washers recessed either side of center main bearing and retained by tube in cap. Fit with oil grooves to crankshaft. No hard filing or re-grinding. Piston rings may be changed without removal of shaft. Flywheel nuts, mounted and flange bolted to crankshaft by six bolts and nuts. Spigot bush, renewable, pressed into crankshaft end, thrust on starter ring gear fitted. Timing sprocket keyed to front end of crankshaft by Woodruff keys, signing shims abutts against inner boss of sprocket. Renewable oil seal pressed into timing case cover. Dynamo and water pump drive pulley keyed to crankshaft by outer of two Woodruff keys, retained by starting dog screw. Sump sealing effected by compression gasket around flange and two square section seals at rear, either side of rear main bearing cap which forms lower half of collecting ring around oil return thread on crankshaft. All bolts to be tightened fully to specified torque figures.

INSTRUMENTS, CONTROLS AND GEAR POSITIONS

- | | | |
|----------------------------|--|---|
| 1. Petrol gauge | 12. Ignition switch | 26. Heater control (top lever is also push-pull heater motor control) |
| 2. Water temperature gauge | 13. All points control | 27. Grille ventilator |
| 3. Ignition warning light | 14. Fuel pump switch (operates only with side lamp, and pull bar operates both, test and full fuel flow) | 28. Handbrake lever |
| 4. Speedometer | 15. Panel lamp rheostat | 29. Gear lever gear positions (in case) |
| 5. Main beam warning light | 16. Accelerator | 30. Second lock (release safety catch under radiator with left hand moved to right, raise bonnet) |
| 6. Horn | 17. Brake pedal | |
| 7. Oil pressure gauge | 18. Clutch pedal | |
| 8. Lighting switch | 19. Dipper switch | |
| 9. Reverse gear switch | | |
| 10. Hornmaster push | | |
| 11. Starter switch | | |



Mg Magnette Za Manual

M.G. Car Company



Mg Magnette Za Manual:

The MG Magnette (series "ZA") Operation Manual M.G. Car Company, 1954 **The M.G. Magnette (series "ZA") Operation Manual** M.G. Car Co., Ltd, 1956 *MG Magnette, Series ZA; ZB* ,1965 **The M.G. Magnette, Series ZA, Workshop Manual** M.G. Car Company Ltd. - Abingdon, Eng, MG Rover (Firm), 1954 **The M.G. Magnette (series 'ZA') Workshop Manual** M.G. Car Co., Ltd, 1957 *The M.G. Magnette (series "ZA") Operation Manual* ,1956* *FARS Manual* ,1997 **Glenn's Foreign Car Repair Manual** Harold T. Glenn, 1963 *The Complete Book of Classic MG Cars* Ross Alkureishi, 2020-11-17 The Complete Book of Classic MG Cars covers all the marque s collectible production saloons and sports cars from the 14 28 and 14 40 sports cars to the iconic postwar convertibles like the MGA and MGB as well as latter day takes on the classic MG formula such as the RV8 First produced in Oxford England in 1924 MG cars proved instantly appealing with a cheeky spirit that would win the hearts of millions around the globe not least of all in the United States This was due in no small part to the fact that the price was as attractive as the styling and the performance Inexpensive and fun became quintessential MG traits In this installment of Motorbooks Complete Book series author Ross Alkureishi offers a chronological model by model marque history Narratives discuss design production and technology while specification tables highlight key technical and performance data Hundreds of photos illustrate the vehicles and even include detail shots of engine bays and interiors Originally formed as a side business MG became one of the world s most recognized car brands From prewar saloons to fast and affordable two seat sports cars in the pre and postwar periods MG has exuded fun thanks to models like the Midgets and Magnettes the traditionally styled T Types and the vehicles that would become the marque s most recognizable the MGA MGB and MGC MG would undergo several ownership changes throughout the years and Alkureishi expertly shows how different ownership groups affected MG cars good or bad Along the way the company competed on racetracks around the world and Alkureishi describes the most successful of these exploits in complementary sidebars The Complete Book of Classic MG Cars is the essential guide to this important chapter in the history of motoring

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