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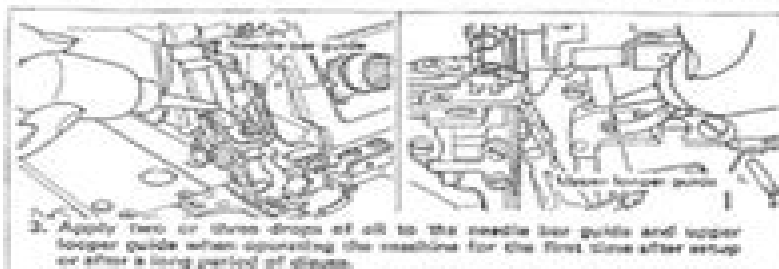
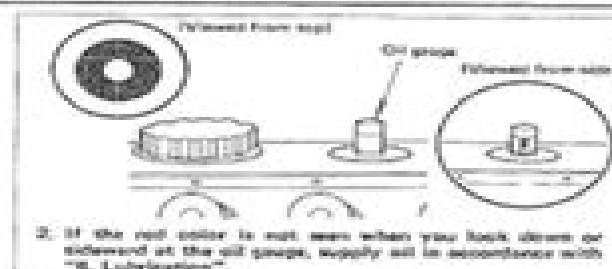
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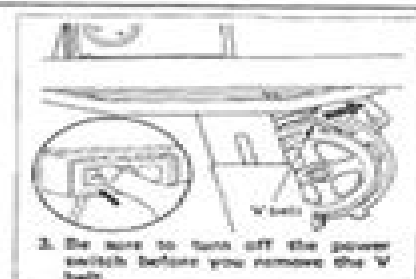
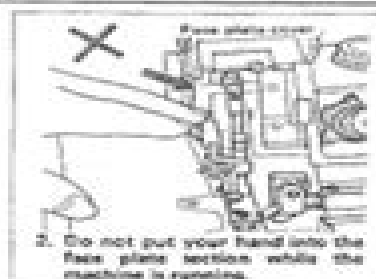
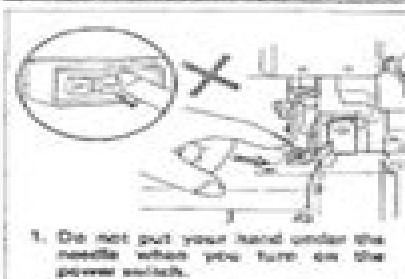
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For the first one month or so, operate the machine at about 80% speed of its max. sewing speed.

BEFORE OPERATION



CAUTIONS IN OPERATION



4. Never bring your fingers or hair close to, or place anything on the handwheel, V belt, bottom winder wheel or motor during operation. It may lead to serious personal injuries.
5. If your machine is provided with a belt cover, finger guard and eye guard, never operate your machine with any of them removed.
6. Do not wipe off the surface of the machine head using - 1 - lacquer thinner.

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