

## TSB 11-8-4 (Continued)

11. Remove the main control assembly.

a. Thermal valve assembly may fall out.

12. Remove the front pump adapter seal. (Figure 2)

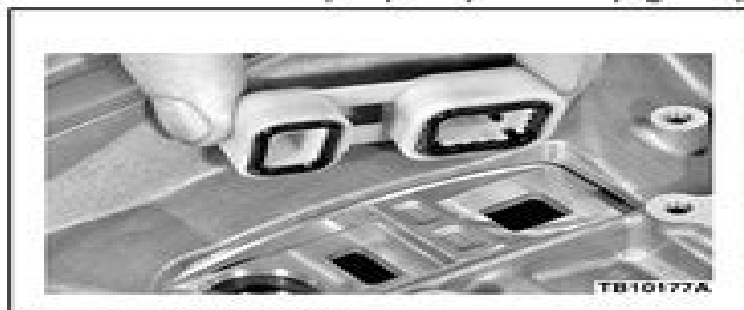


Figure 2 - Article 11-8-4

13. Remove and discard the 13 front pump-to-case bolts and washers.

14. Using ESST 307-553 and 100-001 remove pump from case.

a. The selective shim may come out while removing the front pump.

15. Place pump assembly on bench and note orientation of pump body to pump assembly to aid in reassembly.

16. Remove and discard the outer pump assembly O-ring seal.

17. Loosen all 11 pump body to pump assembly fasteners and carefully push down on the loosened fasteners to remove pump and gear assembly and discard. (Figure 3)



Figure 3 - Article 11-8-4

a. Verify both inner and outer gears have the Dot facing up on the new pump body and gears. Use care to keep pump gears from falling out of pump body. (Figure 4)



Figure 4 - Article 11-8-4

18. Lube new pump body and gear assembly outer pump body O-ring with clean transmission fluid and align new pump body and gear assembly to pump plate and stator and carefully install into the pump plate and stator. (Figure 5)

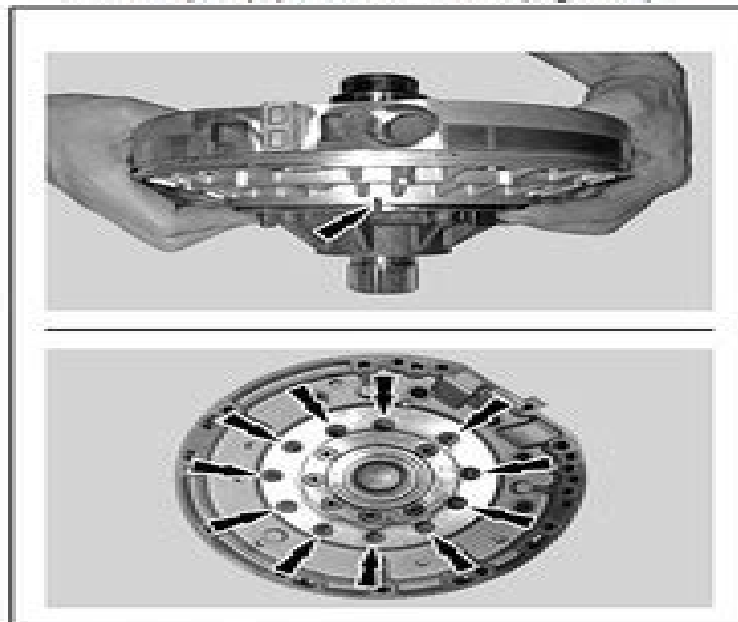


Figure 5 - Article 11-8-4

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**Keith Santini, Kirk Vangelder**



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