

## Part 12

# STEERING SYSTEMS

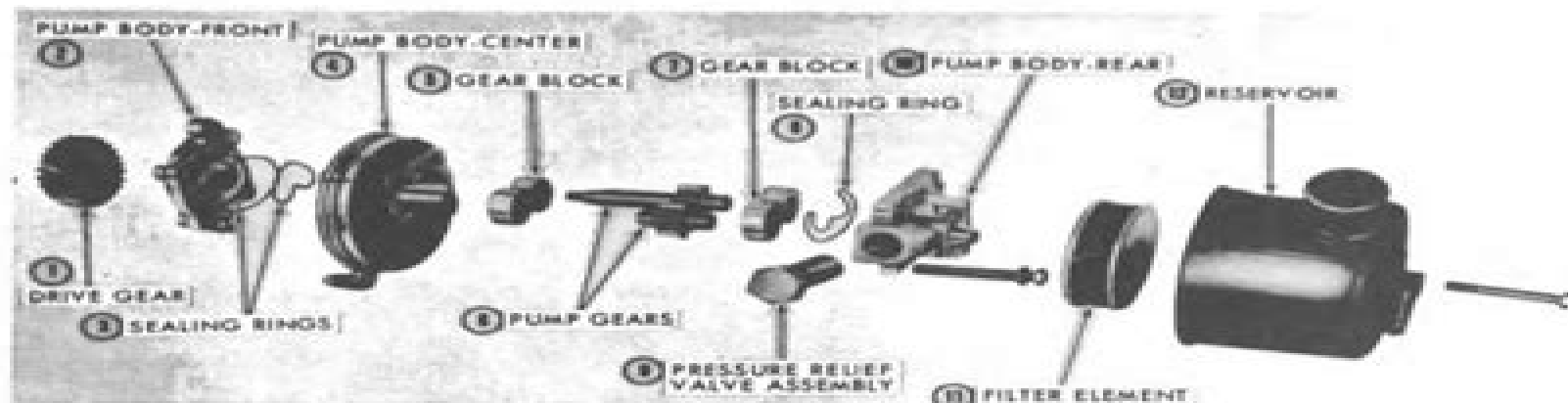


Figure 18  
Power Assisted Steering Pump Components

### POWER ASSISTED STEERING — ALL MODELS (where fitted)

While there will be no significant change in the steering systems of early production new model tractors, a change is being made to agricultural tractors with power assisted steering. Three new pump assemblies, each with integral reservoir and filter will be introduced. These three pumps will be identical except for the pressure relief valve setting.

Figure 18 shows the pump and reservoir components. The new reservoir will completely enclose the rear of the pump. See Figures 18 and 19. The following should be noted when servicing the unit.

1. Every 300 operating hours the oil level in the reservoir should be checked with the oil at operating temperature and the wheels in the straight ahead position. If necessary, add fresh oil of the correct grade to bring the level up to the bottom of the filler neck. Then, with the engine running, turn the steering from lock-to-lock to purge air from the system. Add oil as necessary to maintain the level.
2. Oil must be Ford Oil Part No. M2C41.
3. While it will be necessary to remove the complete pump and reservoir assembly in order to gain access

to the filter, the period between filter element changes with this design is every 1200 hours as compared to every 600 hours with the previous design.

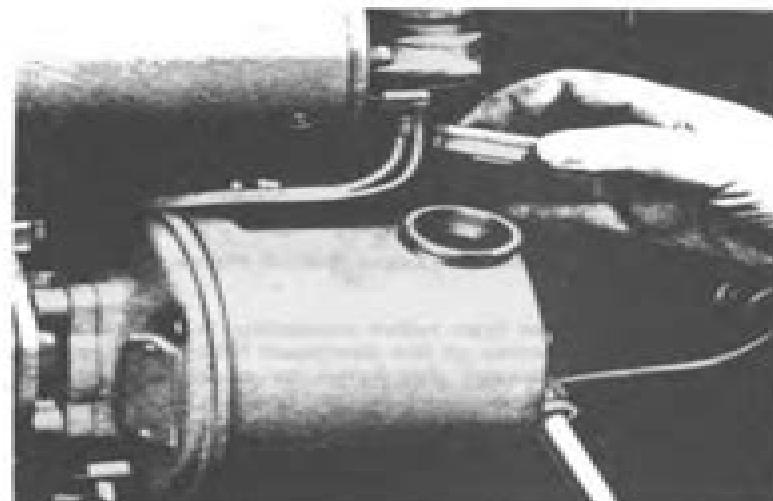


Figure 19  
Power Assisted Steering Reservoir Filler Cap

# Ford Tractor 3400 Factory Service Repair Manual

**Julia Schneider**



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