

Ford Laser 1989-1994 Workshop Manual

CYLINDER HEAD GASKET Replacement

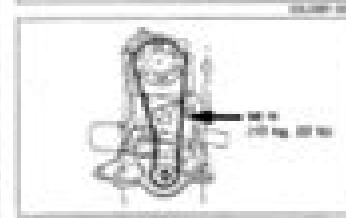
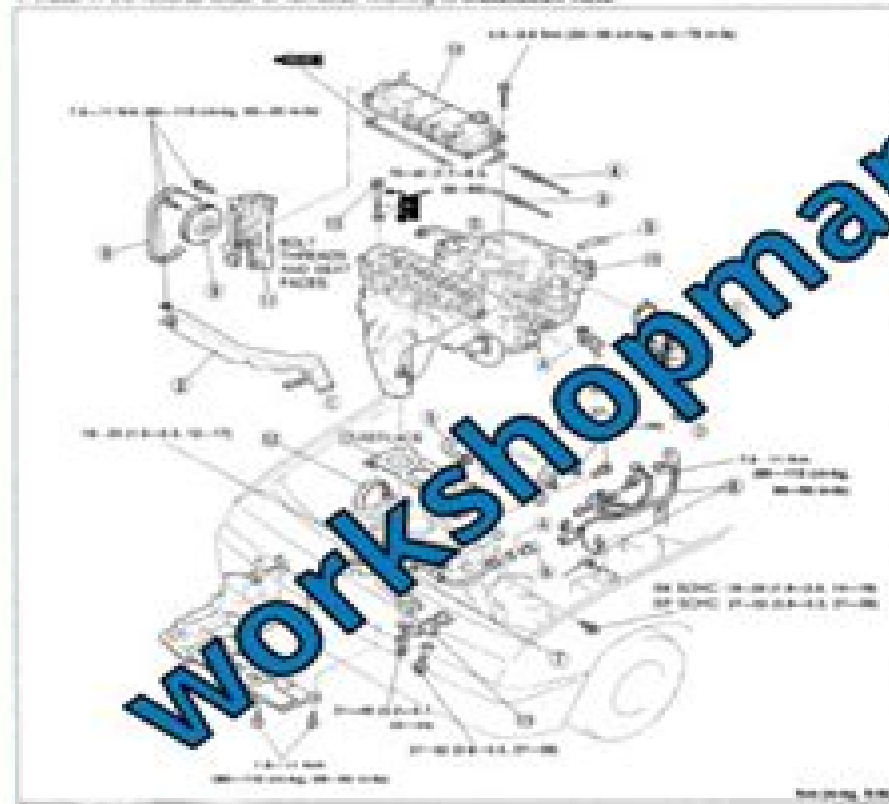
Warning

- Release the fuel pressure. (Refer to Section F.)
- Keep sparks and open flame away from the fuel area.

Caution

- Position the hose clamp in the original location on the hose, and squeeze the clamp tightly with large pliers to ensure a good fit.

1. Disconnect the negative battery cable.
2. Drain the engine coolant.
3. Remove in the order shown in the figure, referring to **Removal Note**.
4. Install in the reverse order of removal, referring to **Installation Note**.



2. Install the timing belt on camshaft side.
3. Turn the crankshaft two turns clockwise, and face the pin on the pulley bolts upward.
4. Install the pulley boss and tighten the lock bolt.
5. Turn the crankshaft two turns clockwise, and face the pin on the pulley bolts upward.
6. Verify that the camshaft pulley marks are aligned with the cylinder head cover marks. If not aligned, remove the timing belt and repeat from tensioner installation.

6. Loosen the tensioner lock bolt to apply tension to the timing belt.

Caution

- Be sure not to apply tension other than that of the tensioner spring.

7. Tighten the tensioner lock bolt.

Tightening torque

15-20 Nm (1.2-2.0 m-kg, 14-19 ft-lb)

8. Turn the crankshaft 2 turns clockwise and verify that the marks are again correctly aligned.

9. Check the timing belt deflection by applying moderate pressure (98 N, 10 kg, 22 lb) midway between the crankshaft pulley and the camshaft pulley.

If the timing belt deflection is not correct, temporarily secure tensioner lock bolt so the spring is fully extended. Repeat Steps 4-5 above or, if necessary, replace the tensioner spring.

Deflection

11.0-13.0mm (0.43-0.51 in) at 98 N (10 kg, 22 lb)

10. Using the SST remove the pulley lock bolt and pulley boss.

Pulley lock bolt

1. Install the crankshaft pulley boss, and using the SST, tighten the pulley lock bolt.

Tightening torque

157-167 Nm (15-17 m-kg, 116-123 ft-lb)



Ford Laser 1994 Service Manual

Marco Cascella



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Table of Contents Ford Laser 1994 Service Manual

1. Understanding the eBook Ford Laser 1994 Service Manual
 - The Rise of Digital Reading Ford Laser 1994 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Laser 1994 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Laser 1994 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Laser 1994 Service Manual
 - Personalized Recommendations

- Ford Laser 1994 Service Manual User Reviews and Ratings
- Ford Laser 1994 Service Manual and Bestseller Lists
- 5. Accessing Ford Laser 1994 Service Manual Free and Paid eBooks
 - Ford Laser 1994 Service Manual Public Domain eBooks
 - Ford Laser 1994 Service Manual eBook Subscription Services
 - Ford Laser 1994 Service Manual Budget-Friendly Options
- 6. Navigating Ford Laser 1994 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Laser 1994 Service Manual Compatibility with Devices
 - Ford Laser 1994 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Laser 1994 Service Manual
 - Highlighting and Note-Taking Ford Laser 1994 Service Manual
 - Interactive Elements Ford Laser 1994 Service Manual
- 8. Staying Engaged with Ford Laser 1994 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Laser 1994 Service Manual
- 9. Balancing eBooks and Physical Books Ford Laser 1994 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Laser 1994 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Laser 1994 Service Manual
 - Setting Reading Goals Ford Laser 1994 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Laser 1994 Service Manual
 - Fact-Checking eBook Content of Ford Laser 1994 Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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