

## Control y reglaje del juego de las válvulas

**Importante:** esta operación se debe realizar con el motor frío, teniendo en cuenta que, cuando un motor está en su temperatura normal de funcionamiento, tarda como mínimo dos horas en enfriarse.

## Juego de funcionamiento de las válvulas (en frío)

Admisión: 0,20 mm.

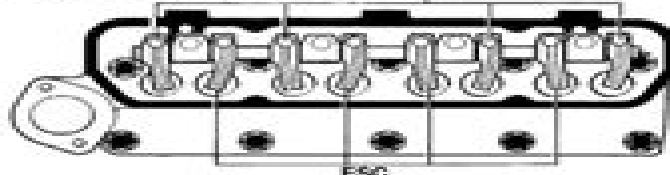
Escape:

- hasta 20/11/96: 0,30 mm.

- a partir de 21/11/96: 0,50 mm.

ORDEN DE REGLAJE: 1-2-4-3

ADM



Marcas de los balancines.

## Desmontaje y montaje de la cadena y calado de la distribución

### DESMONTAJE

- Si el vehículo está equipado con un automatado con código, hay que anotar éste antes de desconectar la batería.
- Desconectar la batería.
- Levantar y apoyar la parte delantera del vehículo y, por el lado de la rueda derecha, desmontar la rueda y el guardabarros.
- Desmontar la bomba de agua.
- Desenchufar el conector del captador de posición de árbol de levas.
- Con un extractor adecuado, desmontar la rueda de cigüeñal.
- Desmontar el cárter de distribución y recuperar su junta, así como el retén de cigüeñal y su deflector marcando su sentido de montaje.
- Colocar el cigüeñal en posición de calado, alineando las marcas realizadas en los piones de árbol de levas y de cigüeñal.
- Sacar el patín de tensor de su espárrago.
- Quitar los tornillos de fijación del pión de árbol de levas y recuperar la diana del captador de posición marcando su sentido de montaje.
- Sacar la cadena con el pión de árbol de levas.
- Con un extractor de patas exteriores, desmontar el pión de cigüeñal.
- Recuperar la chaveta.

### MONTAJE

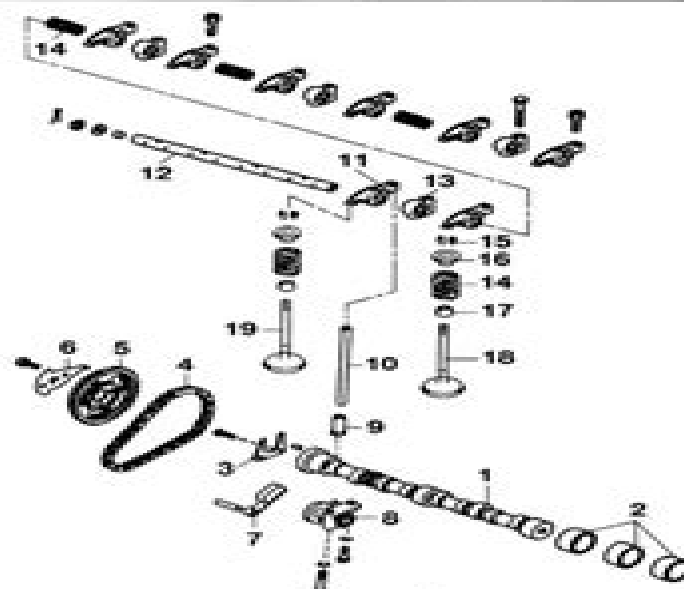
- Limpiar los planos de junta del bloque de motor, del cárter de distribución y de la bomba de agua. Utilizar un producto químico de

decapado a fin de disolver los restos de la junta vieja.

- Montar la chaveta en el cigüeñal.

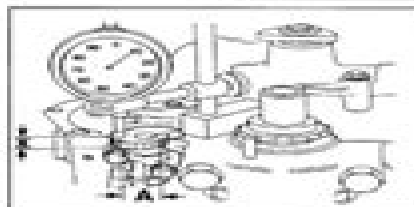
**Nota:** si se ha desmontado el tensor, comprobar la posición de éste respecto al plano de junta del bloque de motor (ver figura). Con un comparador, medir la orientación del tensor cogiendo dos puntos, separados 20 mm, sobre su excentrica. La diferencia entre los puntos debe ser como máximo de 0,2 mm.

- Colocar el pión de cigüeñal, con la marca orientada hacia afuera, utilizando provisionalmente la polea y su tornillo de fijación.
- Desmontar la polea de cigüeñal.
- Montar la cadena y el pión de árbol de levas alineando la marca de éste con la del cigüeñal.
- Montar la diana del captador de posición en el pión de árbol de levas y apretar sus tornillos de fijación con el par prescrito.
- Montar el patín de tensor en su espárrago.
- Dar dos vueltas al motor para volver al punto de calado a fin de comprobarlo.
- Montar el deflector de aceite en el cigüeñal, con la cara ovalada hacia el pión.
- Montar el cárter de distribución después de cambiar su junta. Montar provisionalmente la polea de cigüeñal para asegurar el centrado del cárter.
- Apretar los tornillos de fijación del cárter de distribución.
- Con un mandril de diámetro adecuado, montar en el cigüeñal un retén nuevo con los labios untados previamente.
- Montar el resto en orden inverso al desmontaje.

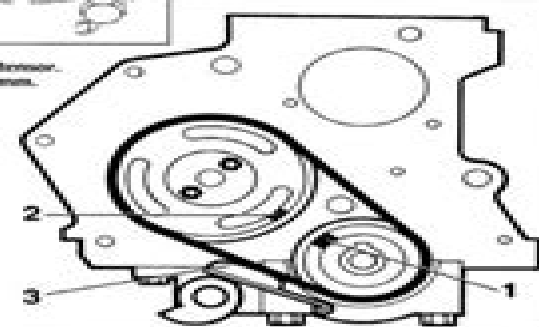


### DISTRIBUCIÓN

1. Árbol de levas - 2. Cojinete de árbol de levas - 3. Brida de tope de árbol de levas - 4. Cadena - 5. Piones de árbol de levas - 6. Diana de captador de posición - 7. Patín - 8. Tensor de cadena - 9. Empujador - 10. Varilla - 11. Balancín - 12. Rampa de balancines - 13. Apoyo de trampa de balancines - 14. Muelle - 15. Semiconos - 16. Copela superior - 17. Junta de cola de válvula - 18. Válvula de admisión - 19. Válvula de escape.



Control de la posición del tensor.  
A: 20 mm - X: máx. 0,2 mm.



Calado de la distribución.

1. Marca en el pión de cigüeñal - 2. Marca en el pión de árbol de levas - 3. Patín de tensor.

# Ford Ka 1998 User Manual

**Kyle Brauer Boone**



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