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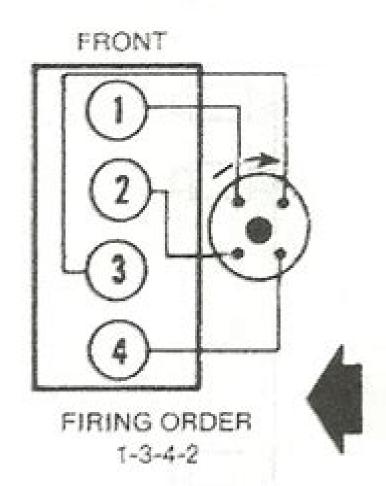


Figure 1

Firing Order

GM 4 Cyl In-Line, MCM 470/485/488 and MIE 470 L.H. and 470 R.H. Rotation Engines

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