

ME 2027 – Process planning and Cost estimation

Part A (2 Marks)

1. Define method study
2. Mention the objectives of method study
3. What are the applications of method study
4. Define work measurement
5. Mention the types of process chart
6. What is outline process chart?
7. What is a two-handed process chart
8. What is travel chart?
9. What is multi-activity chart
10. Differentiate template and models
11. Distinguish flow diagram and string diagram
12. Define flow diagram
13. Define string diagram
14. What is cyclegraph
15. What is chronocycle graph
16. What is therblig?
17. What is SIMO chart?
18. What is ergonomics
19. Briefly explain ergonomic display design
20. Briefly explain ergonomic design of control
21. What are the factors involved in designing working environment?
22. What are the rules concerning principles of motion economy
23. Mention the techniques in time study
24. Mention the tools used in time study
25. Define standard time
26. Mention the allowances in arriving standard time
27. What is process allowance?
28. What is contingency allowance?
29. What is fatigue allowance
30. What is personal allowance
31. What is interference allowance?
32. What is special allowance?
33. What is process planning?
34. What are the objectives of process planning?
35. Mention the activities involved in process planning
36. Mention the documents involved in process planning
37. What are the approaches to process planning?
38. What is manual process planning
39. What is CAPP?
40. What are the benefits of CAPP?
41. Define retrieval CAPP
42. Define generative CAPP
43. What are the components of generative CAPP?
44. What are the merits of retrieval CAPP?
45. What are the demerits of retrieval CAPP?
46. What are the merits of generative CAPP?
47. What are the demerits of generative CAPP?
48. What are tools for developing manufacturing logic and knowledge?
49. What is decision table?
50. What is an expert system shell?
51. Mention the parameters for material selection?
52. What is operation and route sheet?

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Wolfgang Guggemos

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