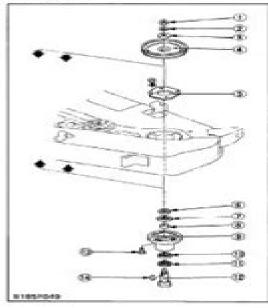


- (CC) Blacker
- 52) Spring Plate 50) Blade Screw



- 1. Turn over the mower.
- Loosen the blade screws (3).
- 3. Remove the blade screws (3), spring plates (2) and blades (1).

MOTE.

- To remove the blades securely, wedge a wooden block between one blade and the housing in such position that it will hold the blade safely while loosing or tightening the
- If you proceed to remove the blade pulley, loosen the blade pulley mounting nut before loosening the blade screw, using same wooden block as this process.

(When reassembling):

Install the spring plate (2) noting its direction.

Tightening torque	Made screw	88.0 to 11 P.6 to m 9.0 to 12.0 kg/m 64.9 to 66.9 fc lbs
-------------------	------------	----------------------------------------------------------------

 After reassembled the blade (1), check the blade slippage.
 If the blade slips below blade slippage torque (66.7 N-m, 6.8 kgf-m, 49.2 ft-libs), check the blade tightening torque and spring plate.

Blade Pulley and Blade Shaft.

- 1. Remove the blade pulley mounting nut (1), spring washer (2) and plain washer (3).
- 2. Remove the blade pulley (4).
- 3. Unscrew the pulley holder mounting bolt (13), and remove the pulley holder (9) from the mower deck.
- Remove the blade pulley key (14) and bearing cover (6).
- 5. Tap out the blade shaft (12) from the pulley holder.
- 5. Remove the bearing cover (11), bearings (7), (10) and collar 080

(When reassembling)

- · Apply grease to inside of the pulley holder (8) and bearings COL (1906)
- Install the bearing severs (6) (11) recting their direction.

Tightening torque	Black pulley mounting aut	88.0 to 117.6 to m 9.0 to 12.0 kg/m 64.9 to 66.8 % libs
	hulley holder mounting bott	49.9 to 54.2 ti-m 5.1 to 5.3 kpf -m 36.6 to 40.0 ft (br)

- (1) Blade Pulley Mounting Nut.
- Spring Washer
- Plain Washer
- Blade Pulley
- (N) Pulley Holder Plate
- Old Bearing Cover
- CO Bearing

- Oth Colder
- 590 . Pulley motors
- (10) Seading
- (1/1) Bearing Cover
- (102) Blacke Shafts
- (13) Pulley Wolder Mounting Bolt.
- 1140 Blade Pulley Key

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W. H. Davies

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Table of Contents Kubota T1460 Service Manual

- 1. Understanding the eBook Kubota T1460 Service Manual
 - The Rise of Digital Reading Kubota T1460 Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Kubota T1460 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota T1460 Service Manual
 - User-Friendly Interface

- 4. Exploring eBook Recommendations from Kubota T1460 Service Manual
 - Personalized Recommendations
 - Kubota T1460 Service Manual User Reviews and Ratings
 - Kubota T1460 Service Manual and Bestseller Lists
- 5. Accessing Kubota T1460 Service Manual Free and Paid eBooks
 - Kubota T1460 Service Manual Public Domain eBooks
 - Kubota T1460 Service Manual eBook Subscription Services
 - Kubota T1460 Service Manual Budget-Friendly Options
- 6. Navigating Kubota T1460 Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Kubota T1460 Service Manual Compatibility with Devices
 - Kubota T1460 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota T1460 Service Manual
 - Highlighting and Note-Taking Kubota T1460 Service Manual
 - Interactive Elements Kubota T1460 Service Manual
- 8. Staying Engaged with Kubota T1460 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota T1460 Service Manual
- 9. Balancing eBooks and Physical Books Kubota T1460 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota T1460 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota T1460 Service Manual
 - Setting Reading Goals Kubota T1460 Service Manual
 - Carving Out Dedicated Reading Time

- 12. Sourcing Reliable Information of Kubota T1460 Service Manual
 - Fact-Checking eBook Content of Kubota T1460 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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