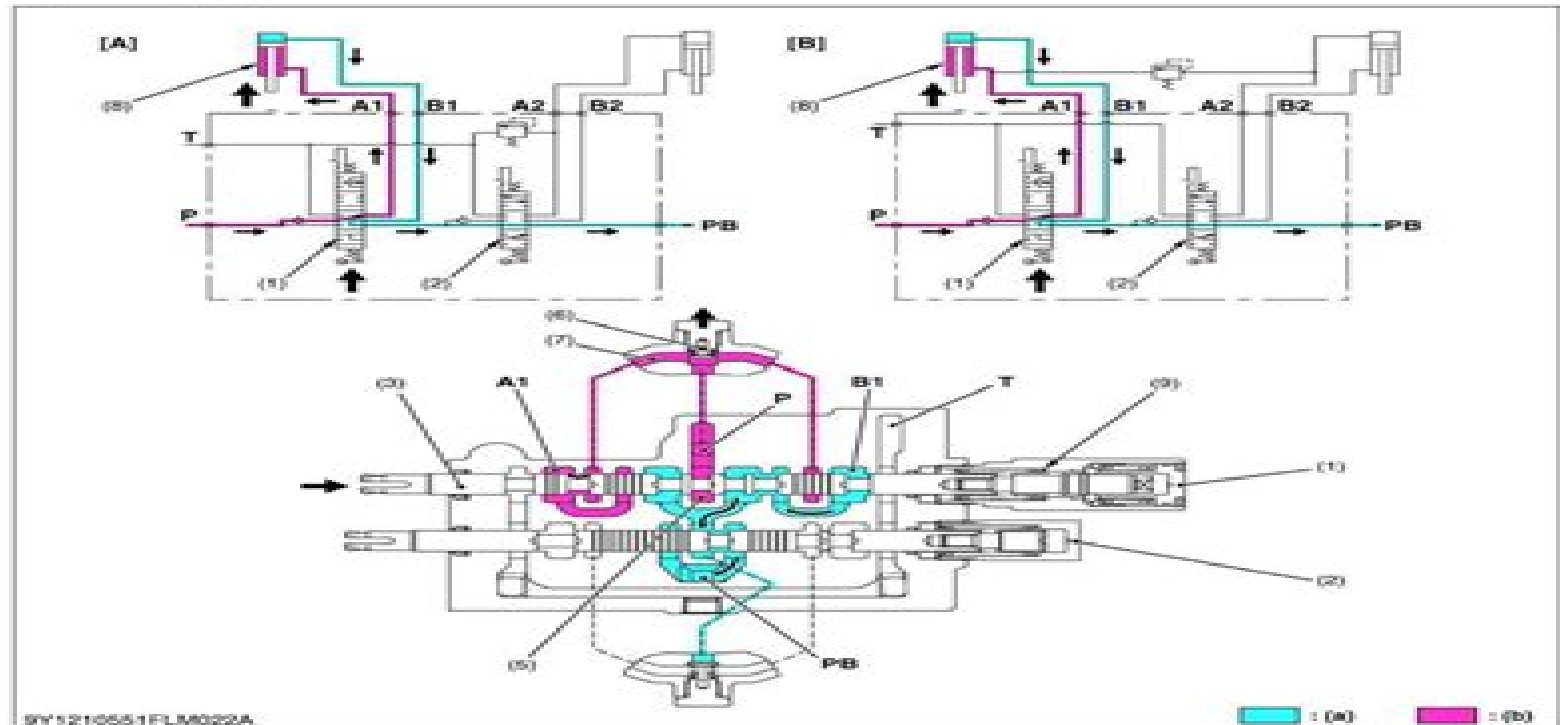


"DOWN" Position



- (1) Boom Control Section
 (2) Bucket Control Section
 (3) Spool (Boom)
 (4) PB Passage 1
 (5) Neutral Passage 1
 (6) Load Check Valve

- (7) Passage 1
 (8) Boom Cylinder
 (9) Neutral Spring
 P : P Port
 T : T Port

- A1 : A1 Port
 (To Boom Cylinder Bottom Side)
 B1 : B1 Port (From Boom Cylinder)

- PB : Power Beyond Port
 (a) Low Pressure Oil
 (b) High Pressure Oil
 [A] LA524AU-B
 [B] LA714AU-B, LA854AU-B

- When the operator lowers the boom, the spool (3) is pushed into the loader control valve. Thus it forms oil passage between passage 1 (7) and A1 port, also between B1 port and PB passage 1 (4).
- As the oil passage from the neutral passage 1 (5) to the PB passage 1 (4) is closed by the spool (3), the pressure-fed oil from the P port opens the load check valve (6) and flows through the notched section of the spool (3) and A1 port to retract the boom cylinder (8).
- return oil from the boom cylinder (8) flows from the B1 port through the passage in the spool (3) and PB passage 1 (4) to the bucket control section (2).

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Kubota Loader 524 Manual

Kathleen Armour



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