



Rocker Arm and Push Rod

1. Remove the rocker arm bracket screw. [BX1860, BX2360]
Remove the rocker arm bracket nut. [BX2660]
2. Detach the rocker arm assembly (1).
3. Remove the push rods (2).

(When reassembling)

- When refitting the push rods (2) into the tappets (3), make sure the push rod locates correctly into the tappet seat.

■ IMPORTANT

- After installing the rocker arm, be sure to adjust the valve clearance.

[BX1860, BX2360]

Tightening torque	Rocker arm bracket screw	9.81 to 11.2 N·m 1.00 to 1.15 kgf·m 7.24 to 8.31 lbf·ft
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[BX2660]

Tightening torque	Rocker arm bracket nut	22 to 26 N·m 2.2 to 2.7 kgf·m 16 to 19 lbf·ft
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(1) Rocker Arm Assembly

(2) Push Rod

(3) Tappet

W1063063

Cylinder Head and Cylinder Head Gasket

1. Loosen the pipe clamps (1), and remove the water return pipe (2).
2. Remove the cylinder head screw in the order of (n) to (a) and remove the cylinder head.
3. Remove the cylinder head gasket.

(When reassembling)

- Replace the cylinder head gasket with new one.
- When mounting the gasket, set it to the pin pipe holes. Take care not to mount it reversely.
- The cylinder head should be free of scratches and dust.
- Install the cylinder head, using care not to damage the gasket.
- After applying engine oil to the thread of screws, tighten them in several steps and specified sequence (a) to (n).

■ NOTE

- Do not use O-ring on the pin pipe.
- It is not necessary to retighten the cylinder head screw and to readjust valve clearance after engine warmed up.

[BX1860, BX2360]

Tightening torque	Cylinder head screw	37.5 to 42.2 N·m 3.8 to 4.3 kgf·m 28 to 31 lbf·ft
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[BX2660]

Tightening torque	Cylinder head screw	64 to 68 N·m 6.5 to 7.0 kgf·m 47 to 50 lbf·ft
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(1) Clamp

(2) Return Pipe

(3) Pin Pipe

n to a : To Loosen

a to n : To Tighten

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Kubota Front Loader La243 Workshop Repair Service Manual

J Elliott



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Table of Contents Kubota Front Loader La243 Workshop Repair Service Manual

1. Understanding the eBook Kubota Front Loader La243 Workshop Repair Service Manual
 - The Rise of Digital Reading Kubota Front Loader La243 Workshop Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Front Loader La243 Workshop Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in a Kubota Front Loader La243 Workshop Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Front Loader La243 Workshop Repair Service Manual
 - Personalized Recommendations
 - Kubota Front Loader La243 Workshop Repair Service Manual User Reviews and Ratings

- Kubota Front Loader La243 Workshop Repair Service Manual and Bestseller Lists
- 5. Accessing Kubota Front Loader La243 Workshop Repair Service Manual Free and Paid eBooks
 - Kubota Front Loader La243 Workshop Repair Service Manual Public Domain eBooks
 - Kubota Front Loader La243 Workshop Repair Service Manual eBook Subscription Services
 - Kubota Front Loader La243 Workshop Repair Service Manual Budget-Friendly Options
- 6. Navigating Kubota Front Loader La243 Workshop Repair Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Front Loader La243 Workshop Repair Service Manual Compatibility with Devices
 - Kubota Front Loader La243 Workshop Repair Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Front Loader La243 Workshop Repair Service Manual
 - Highlighting and Note-Taking Kubota Front Loader La243 Workshop Repair Service Manual
 - Interactive Elements Kubota Front Loader La243 Workshop Repair Service Manual
- 8. Staying Engaged with Kubota Front Loader La243 Workshop Repair Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Front Loader La243 Workshop Repair Service Manual
- 9. Balancing eBooks and Physical Books Kubota Front Loader La243 Workshop Repair Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Front Loader La243 Workshop Repair Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Front Loader La243 Workshop Repair Service Manual
 - Setting Reading Goals Kubota Front Loader La243 Workshop Repair Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Front Loader La243 Workshop Repair Service Manual
 - Fact-Checking eBook Content of Kubota Front Loader La243 Workshop Repair Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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