



5. Place the bucket and the blade on the ground.

CONCLUDING WORKING INSTRUCTIONS

1. Bleeding the air from the hydraulic cylinder

Bleed air from the hydraulic cylinder after removing and disassembling the hydraulic cylinder to prevent cavitation and seizure of the internal parts.

1. Set the engine speed to less than 1000 rpm.

■ IMPORTANT

- If the engine speed is more than 1000 rpm, the seals and bushings may be damaged.

2. Compress and extend the hydraulic cylinder slowly to bleed air.

■ IMPORTANT

- Do not relieve the main relief valve of the hydraulic cylinder at the end of stroke.

When the cylinder is fully retracted



When the cylinder is fully extended



When the cylinder is in mid-stroke



2. Charging the refrigerant gas

⚠ CAUTION

- Wear gloves, work clothing, and eye protector to protect your skin and eyes. Liquid refrigerant may cause frostbite hazard due to evaporation.
- Keep fire and flammable items away from the working area.
- Release the residual pressure in the manifold gauge before connecting the refrigerant canister to the manifold gauge. High residual pressure causes explosion of the refrigerant canister.
- Do not wash the cooling circuit with water. Residual water in the cooling circuit may cause corrosion.

■ IMPORTANT

- The R134a refrigerant must be handled by trained personnel when measuring, vacuuming, and charging.
- Work at the clean and dry work space with clean and dry tools.
- Use the refrigerant and parts specified by R134a. Mixing with other refrigerants or using parts which are not specified by R134a may cause leakage, performance decrement, and so on.
- Keep the refrigerant canister upright while charging the refrigerant.
- Follow the refrigerant canister manufacturer's manual when charging and storing the refrigerant.
- Follow the manifold gauge manufacturer's manual when handling the manifold gauge.

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

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