

[2] DISASSEMBLING AND ASSEMBLING

(1) Draining Oil and Coolant



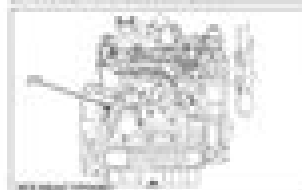
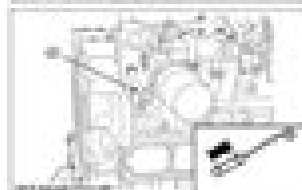
Draining Engine Oil

1. Start and warm up the engine for approx. 5 minutes.
 2. Set an oil pan underneath the engine.
 3. Remove the drain plug (1) to drain oil.
 4. After draining, screw in the drain plug.
- (When refilling)
- Fill the engine oil up to the upper line on the dipstick (2).
- IMPORTANT**
- Never mix two different types of oil.
 - Use the proper SAE Engine Oil according to ambient temperature.

(1) Drain Plug

(2) Dipstick

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Draining Coolant

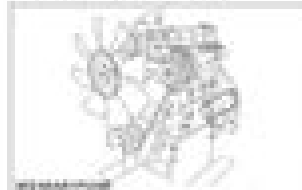


- CAUTION**
- Never remove radiator cap while operating or immediately after stopping. Otherwise, hot water will spray out from the radiator. Wait for more than ten minutes for cool the radiator, before opening the cap.
1. Prepare a bucket. Open the coolant drain plug.

(1) Coolant Drain Plug

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(2) External Components



Air Cleaner, Muffler and Others

1. Remove the air cleaner and muffler.
 2. Remove the fan, fan belt, alternator and starter.
- (When reassembling)
- Check to see that there are no cracks on the belt surface.
- IMPORTANT**
- After reassembling the fan belt, be sure to adjust the fan belt tension.
 - Do not confuse the direction of the fan. Attach the fan with the "FAN" marking facing frontward (toward the radiator).

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- CAUTION**
- While the engine operates and/or just after it stops, the turbocharger is hot, be careful not to touch the turbocharger.

■ NOTE

- When removing and attaching the turbocharger assembly, be very careful not to allow dust, dirt and other foreign matter in the oil pipes.
- When the turbocharger assembly has been replaced, pour fresh engine oil through the oil filter part of the turbocharger.
- Before starting the engine, make sure that air cleaner is in position.



Oil Pipes

1. Remove the joint bolt (1) and clamp (4) and take off the pipe 1 (2).
2. Remove the bolts (1) and release the clamp (6).
3. Disconnect the oil pipe 2 (7) and pipe 4 (3).

(When reassembling)

- Pour fresh engine oil through the oil filter part of the turbocharger.
- Replace the gasket with new one.
- Be careful not to allow dust, dirt and other foreign matters in the oil pipes.

■ NOTE

- Tape or plug all openings to prevent foreign matters from damaging the oil circuit in the turbocharger.

(1) Bolt

(2) Oil Pipe 1

(3) Oil Pipe 2

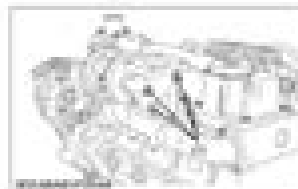
(4) Clamp

(5) Joint Bolt

(6) Clamp

(7) Oil Pipe 2

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Turbocharger

1. Remove the screw (1) and bolt (2).
2. Take off the turbocharger assembly (3).

(When reassembling)

- Replace the gasket with new one.

(1) Screw

(2) Bolt

(3) Turbocharger Assembly

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Kubota V3300 Workshop Manual

Yijin Wang



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