[2] STEERING CYLINDER











Front Wheel, Cylinder Cover and Tie-rod

- Place a disassembly stand under the engine and support it with a jack.
- 2. Remove the front wheel and cylinder cover (2).
- Pull out the cotter pin and remove the tie-rod end slotted nut.
- Disconnect the tie-rod (1).

(When reassembling)

 After tightening the tie-rod end slotted nut to the specified torque, install a cotter pin as shown in the figure.

Tightening torque	Front wheel mounting nut	137.3 N·m 14.0 kgf·m 101.3 fi-bs
	Tie-rod end slotted nut	39.2 to 45.1 N·m 4.0 to 4.6 legf·m 28.9 to 33.3 fl-lbs

(1) Tie-rodi

(2) Cylinder Cover

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Steering Cylinder

- Disconnect the power steering hoses (1), (3) and remove the elbows.
- Disconnect the tie-rod joint LH (4).
- 3. Remove the internal snap ring (2).
- 4. Take out the steering cylinder to the right.
- Remove the head cover (7) and draw out the cylinder rod (6).

(When reassembling)

- Apply transmission fluid to the oil seal and O-ring.
- Apply liquid lock (Three Bond 1324B or equivalent) to the thread of tie-rod joint (4).

Tightening torque	Power steering hose retaining nut	24.5 to 29.4 N·m 2.5 to 3.0 kgr·m 18.1 to 21.7 ft-lbs
	Tile-rod joint	166.7 to 196.1 N·m 17.0 to 20.0 kgf·m 123.0 to 144.7 ft-los
	Tie-rod joint look nut	166.7 to 196.1 N m 17.0 to 20.0 kgf m 123.0 to 144.7 ft-los

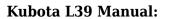
- (1) Power Steering Hose RH
- (2) Internal Snap Ring
- (3) Power Steering Hose LH
- (4) The-roid Joint

- (5) Lock Nut
- (6) Cylinder Rod
- (7) Head Cover

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Kubota L39 Manual

Helming



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