

G-Code Reference List

G Code	Function
G00	Positioning at rapid travel;
G01	Linear interpolation using a feed rate;
G02	Circular interpolation clockwise;
G03	Circular interpolation, counterclockwise;
G04	Dwell
G17	Select X-Y plane;
G18	Select Z-X plane;
G19	Select Z-Y plane;
G20	Imperial units;
G21	Metric units;
G27	Reference return check;
G28	Automatic return through reference point;
G29	Move to a location through reference point;
G31	Skip function;
G32	Thread cutting operation on a Lathe;
G33	Thread cutting operation on a Mill;
G40	Cancel cutter compensation;
G41	Cutter compensation left;
G42	Cutter compensation right;
G43	Tool length compensation;
G44	Tool length compensation;
G50	Set coordinate system (Mill);
G50	Maximum RPM (Lathe);
G52	Local coordinate system setting;
G53	Machine coordinate system setting;
G54	Set Datum;
G55	Set Datum;
G56	Set Datum;
G57	Set Datum;

G Code	Function
G58	Set Datum;
G59	Set Datum;
G70	Finish cycle (Lathe);
G71	Rough turning cycle (Lathe);
G72	Rough facing cycle (Lathe);
G73	Chip break drilling cycle;
G74	Left hand tapping (Mill);
G74	Face grooving cycle;
G75	OD groove pecking cycle (Lathe);
G76	Boring cycle (Mill);
G76	Screw cutting cycle (Lathe);
G80	Cancel cycles;
G81	Drill cycle;
G82	Drill cycle with dwell;
G83	Peck drilling cycle;
G84	Tapping cycle;
G85	Bore in, bore out;
G86	Bore in, rapid out;
G87	Back boring cycle;
G90	Absolute programming;
G91	Incremental programming;
G92	Reposition origin point (Mill);
G92	Screw thread cutting cycle (Lathe);
G94	Per minute feed;
G95	Per revolution feed;
G96	Constant surface speed (Lathe);
G97	Constant surface speed cancel;
G98	Feed per minute (Lathe);
G99	Feed per revolution (Lathe);

G Code Quick Guide

Victor M. Corman

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

G Code Quick Guide:

The book delves into G Code Quick Guide. G Code Quick Guide is a vital topic that needs to be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into G Code Quick Guide, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to G Code Quick Guide
- Chapter 2: Essential Elements of G Code Quick Guide
- Chapter 3: G Code Quick Guide in Everyday Life
- Chapter 4: G Code Quick Guide in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of G Code Quick Guide. The first chapter will explore what G Code Quick Guide is, why G Code Quick Guide is vital, and how to effectively learn about G Code Quick Guide.

3. In chapter 2, this book will delve into the foundational concepts of G Code Quick Guide. The second chapter will elucidate the essential principles that must be understood to grasp G Code Quick Guide in its entirety.

4. In chapter 3, the author will examine the practical applications of G Code Quick Guide in daily life. The third chapter will showcase real-world examples of how G Code Quick Guide can be effectively utilized in everyday scenarios.

5. In chapter 4, this book will scrutinize the relevance of G Code Quick Guide in specific contexts. This chapter will explore how G Code Quick Guide is applied in specialized fields, such as education, business, and technology.

6. In chapter 5, this book will draw a conclusion about G Code Quick Guide. The final chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of G Code Quick Guide.

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Table of Contents G Code Quick Guide

1. Understanding the eBook G Code Quick Guide

- The Rise of Digital Reading G Code Quick Guide
- Advantages of eBooks Over Traditional Books
- 2. Identifying G Code Quick Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an G Code Quick Guide
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from G Code Quick Guide
 - Personalized Recommendations
 - G Code Quick Guide User Reviews and Ratings
 - G Code Quick Guide and Bestseller Lists
- 5. Accessing G Code Quick Guide Free and Paid eBooks
 - G Code Quick Guide Public Domain eBooks
 - G Code Quick Guide eBook Subscription Services
 - G Code Quick Guide Budget-Friendly Options
- 6. Navigating G Code Quick Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - G Code Quick Guide Compatibility with Devices
 - G Code Quick Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of G Code Quick Guide
 - Highlighting and Note-Taking G Code Quick Guide
 - Interactive Elements G Code Quick Guide
- 8. Staying Engaged with G Code Quick Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers G Code Quick Guide

9. Balancing eBooks and Physical Books G Code Quick Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection G Code Quick Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine G Code Quick Guide
 - Setting Reading Goals G Code Quick Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of G Code Quick Guide
 - Fact-Checking eBook Content of G Code Quick Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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