



Process Control / Capability

Model: Process variable with Subgroups

Process: Copper

Sample size: Subgroup by identifier variable

IQ: Date

OQ: Phase

Color / Symbol: Operator

Label: Cause

Control Chart (Shewhart)

Type: Xbar-R

Control limits: Sigma 3

Standardized plot

Style: Point = Line

Label points: all Out-of-control

Vary point color / symbol

Zones

Individual observations

Advanced out-of-control rules

Show process parameters

Show process control statistics

Known process parameters

Recalculate Cancel

Excel Spc User Guide

Kate Tchanturia



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