

μ'' AA	500	250	125	63	32	16
$\mu m Ra$	12.5	6.3	3.2	1.6	0.8	0.4
HORIZONTAL MILLING						
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TURNING						
	N10	N9	N8	N7	N6	N5
	Δ	Δ Δ		Δ Δ Δ		Δ Δ Δ
	▽▽	▽▽▽		▽▽▽▽		▽▽▽▽
	N7	N6	N5	N4	N3	N2
PLAIN GRINDING						
FLAT LAPPING						
EXTERNAL GRINDING						
$\mu m Ra$	1.6	0.8	0.4	0.2	0.1	0.05
μ'' AA	63	32	16	8	4	2

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Ranjit Gunewardane



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materials mechanical and electrical systems as well as efficient utilization of space and climatic characteristics that will significantly reduce overall energy consumption are fully described The quality of the building facility environment is undoubtedly supportive of the occupants and functions served New and innovative systems that accommodate these considerations while preserving cost effectiveness has been encouraged Architectural elements that reduce energy consumption are considered part of the TSDG In addition to Energy Conservation buildings will be designed to minimize water consumption and operating costs without reducing occupancy standards occupant health safety or comfort Water conservation measures such as water recycling including gray water and rain water collection water purification and sewerage recycling are included for consideration and recommendation in the project specific building energy brief The integration of innovative water efficiency measures such as storm water management rainfall capture treated effluent reuse roof gardens and other alternative sources of water supply are fully described Technology In todays ever changing environment technological standardization and integration of systems is essential Technology is viewed as a competitive tool that contributes to the improvement of building occupant services and operating efficiencies As the importance of access to information increases so do customer demands for such services The Intelligent Buildings Market is a rapidly evolving segment that is being influenced by a number of emerging trends Mobile communications connect people to work entertainment and each other in ways that boost productivity and enhance lives Both Operational Technology OT and Informational Technology IT have entirely changed and it will change even more as we get deeper into the Internet of Things IOT In Building Wireless IBW communications provide the critical link to enable the use of cell phones pagers PDAs two way radios wireless LANs emergency communications and wireless building system devices within an enclosed structure The technology disciplines telecom security building automation and lighting have been going through a convergence over the past several years with telecom wired and wireless networks becoming the common utility for all the technology disciplines

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