



4.10 Disconnect the timing belt - proceed



4.11 Disconnect the hoses - proceed



4.12 Push water spraying tool - proceed



4.13a Remove the timing roller assembly for the location hole



4.13b Put off the vacuum hose to disconnect



4.17 Disconnect the spring connection from the ECM

See Illustrations: Plug the ends of the pipes to prevent dirt ingress.

Final checks

- 11 Check the timing belt and disconnect the



4.14 Disconnect the coolant hose



4.15 Disconnect the coolant hose



4.16 Disconnect the air hose



4.17a Remove the ECM cover



4.17b ... and disconnect the wiring from the timer relay

water cable from the right hand front engine mounting **See Illustrations**

- 12 Disconnect the negative pole and remove hose from the front oil head end of the rear manifold **See Illustrations**

- 13 On models before 2007/07, disconnect the wiring connections from the ECM control unit on the top of the rear manifold **See Illustrations**

- 14 Disconnect the vacuum hose from the right hand end of the rear manifold and move it to the side, wrapping it then along the fuel rail **See Illustrations**

- 15 Remove the hose clip and disconnect the vacuum hose from the right hand end of the coolant hose **See Illustrations**

- 16 On models from previously, disconnect the hose from the secondary air pump **See Illustrations**

General checks

- 17 Inspect the timing screws, and then along the inside of the rear of the engine compartment and disconnect the engine wiring lead from the front end, and move against ECM control **See Illustrations**



15.1a Using a screwdriver to break out the seal



15.1b ... on all the seal and fit a nut



15.1c ... and push the seal out from the cover



Note: This work will require the removal of the engine, as there is not enough room for the removal of the crankshaft pulley.

Timing chain and oil seal

- 1 Remove the engine and oil pump assembly, and then undo the engine mountings and all the engine from the subframe, as described in Section 4.

- 2 Remove the crankshaft pulley as described in Section 4. Turn the front shaft of the oil pump 4.5° (spring lock), then turn the front

- 3 Loosening the oil pump out of the timing cover using a suitable flat-headed screwdriver, using care not to damage the cover or main shaft. Alternatively, push in and then screw from underneath with other in this case, then turn a self-tapping screw into each end and on the screws with pliers to extract the seal **See Illustrations**

- 4 Clean the cover inside and crankshaft and pulley.

- 5 Using a special oil seal remover, drive the oil seal back into position in the timing cover **See Illustrations**. Alternatively, the seal can be tapped into position, using a suitable hammer with such as a screw, which drives only on the rear outer edge of the seal.

- 6 Check the cover inside and crankshaft and pulley.

- 7 Using a special oil seal remover, drive the oil seal back into position in the timing cover **See Illustrations**. Alternatively, the seal can be tapped into position, using a suitable hammer with such as a screw, which drives only on the rear outer edge of the seal.

- 8 Remove the timing chain from the cylinder block and replace any that are damaged. The timing chain is to be removed from the cylinder block to allow for fitting the new seal.

- 9 Fit the oil seal housing as described with a special screw on the inside of the seal to fit within of the seal over the end of the crankshaft. (20mm) remove the timing chain



15.10 Apply sealant to the seal housing, then using the lower edge



15.11a Fit the seal and into the cover



15.11b ... and using a drift to keep it square, tap it into the cover

note that the timing belt must have been removed. 2 Tighten the crankshaft pulley as described in Section 4.

Hydroxymethylene and oil seal

Note: The hydroxymethylene and oil seal is fitted and the oil seal housing and should be removed whenever it is removed.

- 1 Remove the hydroxymethylene as described in Section 4.

- 2 Remove the timing chain and remove the oil seal housing from the cylinder block. (Insert the bolt as the seal must push in after fitting.)

- 3 Remove the timing chain from the cylinder block and replace any that are damaged. The timing chain is to be removed from the cylinder block to allow for fitting the new seal.

- 4 Fit the oil seal housing as described with a special screw on the inside of the seal to fit within of the seal over the end of the crankshaft. (20mm) remove the timing chain



15.12 Fitting the seal housing with plastic shims in position



15.13a Fit the shims back into position

store until the oil seal housing is in its final position.

- 5B Ensure that the cylinder block timing hole of the oil seal housing is free from all traces of oil, grease, oil and grease, and then apply a 15 to 20 mm thick layer of grease.

- 6 Apply a 15 to 20 mm thick layer of grease to the oil seal housing **See Illustrations**. Note that the amount should be just enough to fill the hole of the oil seal housing.

- 7 Apply the oil seal housing to the cylinder block, using the oil seal housing. It must be fitted within 15 minutes of applying the grease. Also apply grease to the area where the timing of oil seal housing and cylinder block meet.

- 8 Fit the seal and oil housing into the cover, using the oil seal housing, keeping the plastic shims in position **See Illustrations**.

- 9 Tighten the timing chain into the cylinder block, using the oil seal housing is positioned correctly, and then using a drift tap the seal into place **See Illustrations**.

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A. K. Legg



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