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B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2016

Seventh Semester

Mechanical Engineering

ME 2027/ME 701/GE 1452/10122 MEE 21 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulations 2008/2010)

(Common to PTME 2027 - Process Planning and Cost Estimation for B.E. (Part-Time)

Sixth Semester - Mechanical Engineering - Regulations 2009)

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Maximum: 100 Marks

Answer ALL questions.

 $PART - A (10 \times 2 = 20 Marks)$

- 1. What are the objectives of method study?
- Define work measurement.
- 3. What do you understand by the term operating sequence?
- State the parameters considered for material selection.
- 5. List the various elements of cost.
- 6. What shall be the effect of overestimate?
- 7. Mention any two functions of estimating.
- 8. What can be the sources of error in estimating?
- Differentiate between direct and indirect overheads?
- List the lesses to be considered in estimating the gross weight of a forging component.

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Table of Contents Me2027 May June Question Paper In All Year

- 1. Understanding the eBook Me2027 May June Question Paper In All Year
 - The Rise of Digital Reading Me2027 May June Question Paper In All Year
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Me2027 May June Question Paper In All Year
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Me2027 May June Question Paper In All Year
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Me2027 May June Question Paper In All Year
 - Personalized Recommendations
 - Me2027 May June Question Paper In All Year User Reviews and Ratings

- Me2027 May June Question Paper In All Year and Bestseller Lists
- 5. Accessing Me2027 May June Question Paper In All Year Free and Paid eBooks
 - Me2027 May June Question Paper In All Year Public Domain eBooks
 - Me2027 May June Question Paper In All Year eBook Subscription Services
 - Me2027 May June Question Paper In All Year Budget-Friendly Options
- 6. Navigating Me2027 May June Question Paper In All Year eBook Formats
 - o ePub, PDF, MOBI, and More
 - Me2027 May June Question Paper In All Year Compatibility with Devices
 - Me2027 May June Question Paper In All Year Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Me2027 May June Question Paper In All Year
 - Highlighting and Note-Taking Me2027 May June Question Paper In All Year
 - o Interactive Elements Me2027 May June Question Paper In All Year
- 8. Staying Engaged with Me2027 May June Question Paper In All Year
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Me2027 May June Question Paper In All Year
- 9. Balancing eBooks and Physical Books Me2027 May June Question Paper In All Year
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Me2027 May June Question Paper In All Year
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Me2027 May June Question Paper In All Year
 - Setting Reading Goals Me2027 May June Question Paper In All Year
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Me2027 May June Question Paper In All Year
 - ∘ Fact-Checking eBook Content of Me2027 May June Question Paper In All Year
 - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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