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Maximum: 100 marks

(8)

# Question Paper Code: 21545

#### B.E./B Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 - PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 - Process Planning and Cost Estimation for B.E (Part-Time) Sixth Semester - Mechanical Engineering - Regulation 2009)

Time: Three hours

#### Answer ALL questions.

#### PART A $-(10 \times 2 = 20 \text{ marks})$

- 1. What is SIMO chart?
- 2. Define 'Rating'.
- 3. List the information requires for process planning.
- 4. What are the two approaches to process planning?
- 5. Define costing.
- 6. What is meant by direct material? Give an Example.
- 7. Mention any two functions of cost estimation.
- 8. What do you meant by a realistic estimate?
- 9. What is meant by direct labour cost?
- 10. What is fatigue allowance?

#### PART B - (5 × 16 = 80 marks)

- 11. (a) (i) What steps are followed for doing a method study of job process? (8)
  - (ii) Write procedure of time study.

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)
  - (ii) Discuss the tools are techniques for work measurement. (8)

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Siddappa N.Byrareddy



Unveiling the Energy of Verbal Art: An Psychological Sojourn through Me 2027 Question Paper

In a global inundated with screens and the cacophony of instant communication, the profound energy and emotional resonance of verbal artistry usually fade into obscurity, eclipsed by the constant onslaught of sound and distractions. However, nestled within the musical pages of **Me 2027 Question Paper**, a interesting function of literary brilliance that impulses with fresh emotions, lies an wonderful trip waiting to be embarked upon. Published by way of a virtuoso wordsmith, this magical opus instructions visitors on a psychological odyssey, softly revealing the latent possible and profound influence stuck within the intricate internet of language. Within the heart-wrenching expanse with this evocative evaluation, we shall embark upon an introspective exploration of the book is central styles, dissect its interesting publishing style, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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