

## 4. Service Data

### 1. Pump Assembly

|                                    |                                                                  |
|------------------------------------|------------------------------------------------------------------|
| Oil pump                           | Gear pump                                                        |
| Relief valve (UP) opening pressure | 8.83 – 11.76 MPa (90 – 120 kg/cm <sup>2</sup> , 1280 – 1700 psi) |
| Relief valve (DN) opening pressure | 3.92 – 7.25 MPa (40 – 75 kg/cm <sup>2</sup> , 570 – 1070 psi)    |
| Oil volume                         | 682 ml (23.0 fl. oz.)                                            |
| Specified oil                      | Nisseki Mitsubishi Power Torque Fluid                            |

### 2. Motor

|                                                                                                                                      |                                |
|--------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|
| Rated time                                                                                                                           | 60 sec                         |
| Rated voltage                                                                                                                        | 12V (D.C.)                     |
| Output                                                                                                                               | 0.4kw                          |
| Direction of rotation                                                                                                                | Forward / reverse              |
| Circuit breaker                                                                                                                      | Current sensitive type         |
|                                                                                                                                      | Operation 20 sec or more (80A) |
| Commutator standard Outer diameter                                                                                                   | 22.1 mm (0.87 in)              |
| Maximum value                                                                                                                        | 21.0 mm (0.83 in)              |
| Brush standard dimensions (  figure to the right) | 10.0 mm (0.39 in)              |
| Maximum value                                                                                                                        | 5.0 mm (0.2 in)                |

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### 3. Trim Cylinder

|                     |                    |
|---------------------|--------------------|
| Piston diameter     | 38.0 mm (1.50 in)  |
| Piston rod diameter | 17.84 mm (0.70 in) |
| Stroke              | 96.9 mm (3.81 in)  |

### 4. Tilt Cylinder

|                                       |                                                                   |
|---------------------------------------|-------------------------------------------------------------------|
| Piston diameter                       | 45.0 mm (1.77 in)                                                 |
| Piston rod diameter                   | 19.0 mm (0.75 in)                                                 |
| Stroke                                | 157.3 mm (6.19 in)                                                |
| Shock absorber valve opening pressure | 14.7 – 18.6 MPa (150 – 190 kgf/cm <sup>2</sup> , 2130 – 2700 psi) |

### 5. Switches

|                            |                                                |
|----------------------------|------------------------------------------------|
| Control box (P-type)       | Unipolar, double-throw hand rocker switch (3A) |
| Lower motor cover (P-type) | Unipolar, double-throw hand rocker switch (3A) |
| Panel (F-type)             | Unipolar, double-throw toggle switch (20A)     |

# Md 90 Maintenance Manual

**Clifford Lane**



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## **Table of Contents Md 90 Maintenance Manual**

1. Understanding the eBook Md 90 Maintenance Manual
  - The Rise of Digital Reading Md 90 Maintenance Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Md 90 Maintenance Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Md 90 Maintenance Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Md 90 Maintenance Manual
  - Personalized Recommendations

- Md 90 Maintenance Manual User Reviews and Ratings
- Md 90 Maintenance Manual and Bestseller Lists
- 5. Accessing Md 90 Maintenance Manual Free and Paid eBooks
  - Md 90 Maintenance Manual Public Domain eBooks
  - Md 90 Maintenance Manual eBook Subscription Services
  - Md 90 Maintenance Manual Budget-Friendly Options
- 6. Navigating Md 90 Maintenance Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Md 90 Maintenance Manual Compatibility with Devices
  - Md 90 Maintenance Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Md 90 Maintenance Manual
  - Highlighting and Note-Taking Md 90 Maintenance Manual
  - Interactive Elements Md 90 Maintenance Manual
- 8. Staying Engaged with Md 90 Maintenance Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Md 90 Maintenance Manual
- 9. Balancing eBooks and Physical Books Md 90 Maintenance Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Md 90 Maintenance Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Md 90 Maintenance Manual
  - Setting Reading Goals Md 90 Maintenance Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Md 90 Maintenance Manual
  - Fact-Checking eBook Content of Md 90 Maintenance Manual

- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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