#### 34.1 REMOVING AND INSTALLING

#### 34.1.1 TRAVEL SYSTEM

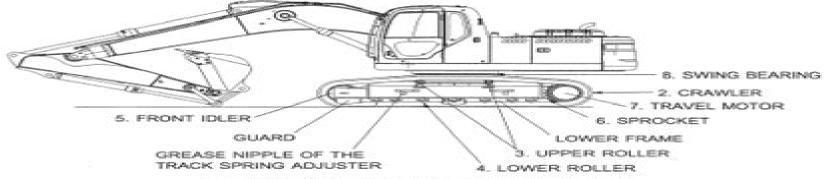


Fig. 34-1 Designation and location of undercarriage

#### 34.1.2 CRAWLER

#### 34.1.2.1 REMOVING CRAWLER

(1) Position the machine to remove crawler.

(2) Pushing out master pin.

 Find the master pin and place it in its removing/ fixing position in Fig. 34-3.

Loosen the grease nipple and slacken crawler.

: 19 mm

## **CAUTION**

 When loosening the grease nipple of the adjuster, do not loosen it more than one turn.

 Where grease does not come out well, move the machine back and forth. The over loosening of grease nipple may cause it to jump out incurring danger of injury. So be careful not to over loosen the grease nipple.

3) Pushing out master pin

Apply jig on master pin and strike it out with a mallet.

(Refer to Fig. 34-7 Press fitting of master pin)



When using a big hammer, wear protective goggles and a long-sleeved uniform so you do not injure yourself by flying objects.

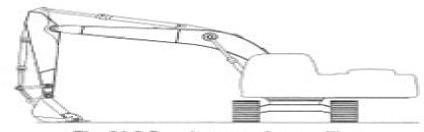


Fig. 34-2 Crawler removing position

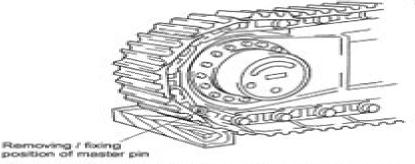


Fig. 34-3 Removing/fixing position of master pin

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**JS Bruner** 

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