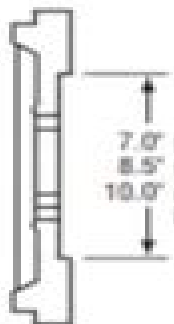


1 Measure the flywheel bore. Use the Eaton Fuller Clutch Selector Guide (CLSL-1310) to verify that the damper will fit into the flywheel bore.



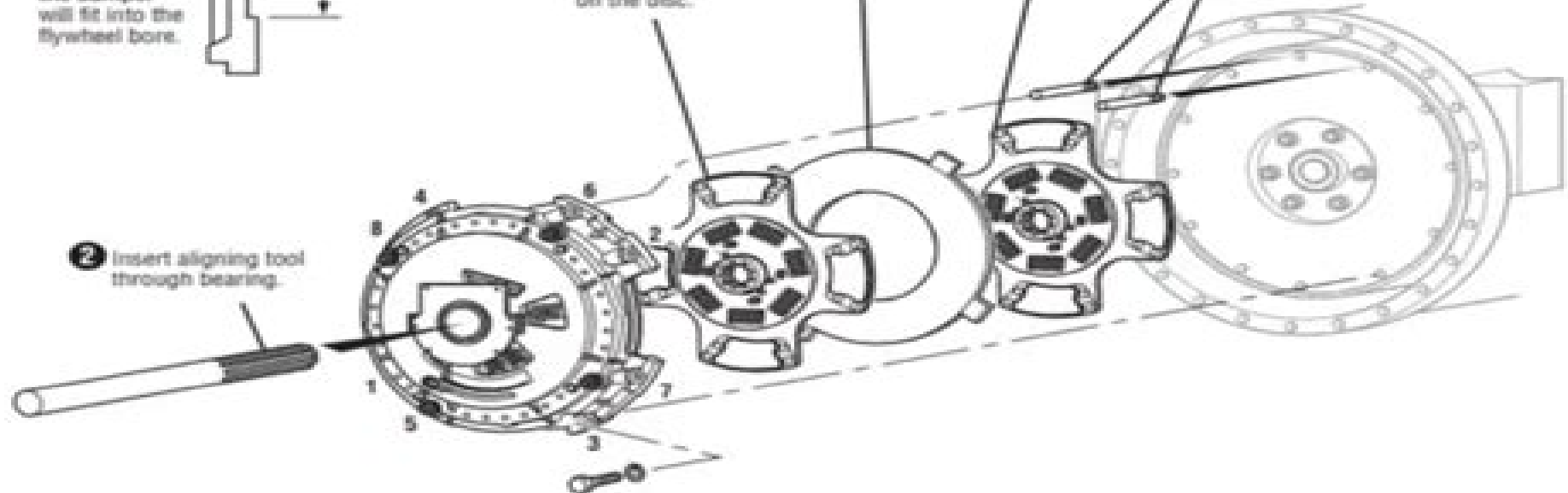
3 Install disc onto aligning tool. Follow the orientation instructions on the disc.

4 Install intermediate plate into slots on the clutch cover. Flywheel Side must face the

5 Install second disc onto aligning tool. Follow the orientation instructions on the disc.

6 Install two 7/8" x 14 UNC x 5" studs into upper mounting holes. Install assembled clutch.

2 Insert aligning tool through bearing.

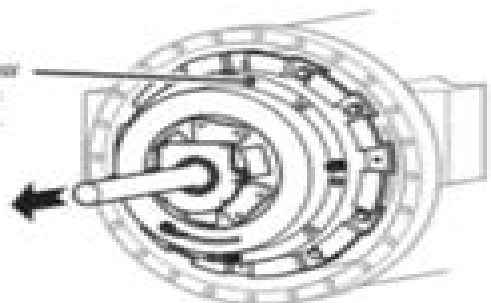


7 Install lock washers and mounting bolts (7/16" x 14 UNC x 2 1/4" grade 5) finger tight. Replace studs with lockwashers and bolts.

8 Progressively tighten mounting bolts in a crisscross pattern starting with a lower bolt. Torque to 40-50 lbs. ft. (54-68 N·m).

9 Remove four yellow shipping bolts in a crisscross pattern.

10 Remove the aligning tool.



How To Adjust A Manual Transmission Clutch

Cadillac Motor Car Company



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