

## 740C Series Digital, Circular Chart, Recording Controllers

The 740C Microprocessor-Based Recording Controller provides continuous recording for up to four inputs on a forced 12-inch round chart. The instrument receives inputs from a thermocouple, RTD, and 12 or mA sources, and provides one or two loops of P&ID control with, or without CANCT™ Control. An integral four-character digital display continuously indicates the instantaneous value of each input. At the user's discretion, the unit may be configured to display selected functions and inputs, or continuously display one function or input. A multi-function, internally mounted keypad is provided for configuration and operational control. Numerous options are also offered to enhance the recording controller's capability.

### FEATURES

- Display and transmission/output accuracy of 0.1% of input span, and recording accuracy of 0.05% of input span.
- CANCT control for one or both controllers (U.S. Patent #4,326,671).
- Input locations: digital indication of input signal conditioning and pen positioning.
- Automatic operation with adjustable manual output and bumpless, latched/output transfer forward modes.
- Manual/local set point, with remote signal selectable from any recorder pen channel, remote set point lock.
- P&ID, P&C, or P&C/P&C control action.
- Keypad and potentiometer input control over dual/manual, and remote/local modes.
- Single or digital 4 to 20 mA, or relay outputs per controller loop.
- Up to four pens for trending; any trend pen may also be used for event oriented applications.
- Logic equations initiated events to control various recording controller functions.
- Standard, D-Line (20 Character) font, dot matrix, alphanumeric display with a neutral density filter.
- Assigned Alarms, Rate-of-Change, or Clearable Alarms; four alarm channels / up to six alarms.
- Configuration and calibration information stored in nonvolatile, nonbattery-backed memory.



- Selectable power source operation for worldwide voltages and frequency.
- Four independent timers for logic or queue-driven activities.
- Certified by CSA for use in general purpose (nonhazard) locations.
- Menu-driven graphics configuration parameters are password-protected; external programming device not required.
- Security three-coded chart provides evidence that chart position has (or has not) been changed from the installed position.
- H&MA 4 enclosure is standard with panel and surface-mounted controllers, and H&MA 4X is standard with cabinet-mounted controllers.
- Optional tamper-evident design conforms to many industry IEC&N regulations; optional door lock prevents unauthorized access to instrument.
- Other options, including calibrated voltages; ramp/generation; isolated terminals for up to four remote-mounted I-line transmitters; galvanic/isolated input terminals and shunt shuntless up to four terminals with remote isolator outputs; 0, 4, 6, or 8 relay outputs; 1, 2, 3, or 4 to 100-mA transmission outputs; 0 or 1 to control inputs; H&MA 4X enclosure and H&MA 4X pipe mounting kit.

# Foxboro Chart Recorder Manual

**Tobias Bleicker**



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