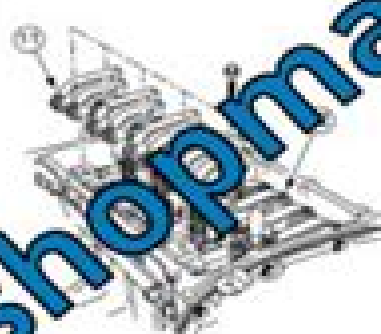
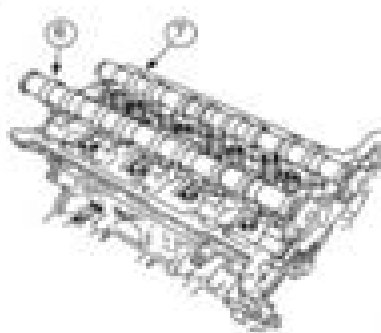
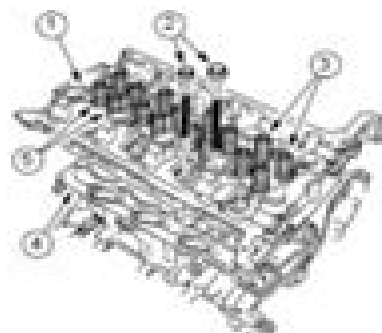


# Ford Transit 2000-2013 Workshop Manual

## DESCRIPTION AND OPERATION

### Cylinder head



| Item | Description        |
|------|--------------------|
| 1    | Cylinder head      |
| 2    | Cylinder head bolt |
| 3    | Intake valve       |
| 4    | Cylinder           |
| 5    | Exhaust valve      |
| 6    | Exhaust valve seat |
| 7    | Intake camshaft    |

| Item | Description                          |
|------|--------------------------------------|
| 8    | Camshaft carrier                     |
| 9    | Camshaft                             |
| 10   | Sealing surface                      |
| 11   | Rocker shafts with rockers (exhaust) |
| 12   | Rocker shafts with rockers (intake)  |

Two cut-outs are machined into the cylinder head on the side nearest the tankards.

## IN-VEHICLE REPAIR

9. **NOTE:** To aid identification of the high-pressure fuel supply line, the union at the fuel injector end is staked with the cylinder number.

Position the high-pressure fuel supply line as near to the final installation position as possible and then remove and disconnect the blanking plugs from the high-pressure fuel supply line.

10. Remove the blanking plugs from the fuel injectors and the fuel injection supply manifold threaded ports.

- Decant the fuel.

11. **CAUTION:** Do not allow the unions to hit the engine or the high-pressure fuel supply line as this may damage the ends and allow foreign material to enter the fuel injection system.

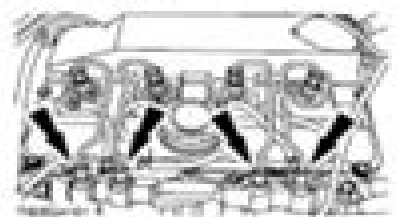
Attach the high-pressure fuel supply lines to the fuel injection supply manifold and fuel injectors by the fuel injector end.

12. Do not tighten the high-pressure fuel supply line unions at this stage.

**NOTE:** Maintain pressure on the high-pressure fuel supply line to keep the olive in contact with the injector cone while hand tightening the union.

**NOTE:** The yellow colored collar is positioned at the injector end and the blue colored collar is positioned at the fuel injection supply manifold end of the high-pressure fuel supply line.

Attach the high-pressure fuel supply lines to the fuel supply manifold.

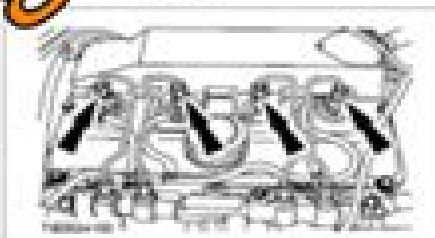


13. **CAUTION:** Do not allow the unions to hit the olive ends of the high-pressure fuel supply line as this may damage the ends of the line and allow foreign material to enter the fuel injection system.

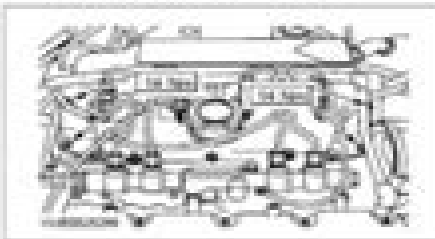
**NOTE:** Do not tighten the high-pressure fuel supply line unions at this stage.

**NOTE:** Maintain pressure on the high-pressure fuel supply line to keep the olive in contact with the injector cone while hand tightening the union.

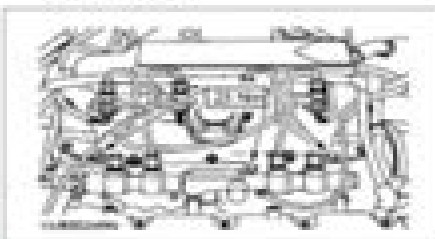
Attach all new high-pressure fuel supply lines to the fuel injectors.



14. Tighten both fuel injection supply manifold support bracket retaining bolts.



15. Tighten the fuel injection supply manifold retaining bolts.



# Ford Transit Cab Chassis 2013 Workshop Manual

**John Harold Haynes,A. K. Legg**



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1. Understanding the eBook Ford Transit Cab Chassis 2013 Workshop Manual
  - The Rise of Digital Reading Ford Transit Cab Chassis 2013 Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ford Transit Cab Chassis 2013 Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ford Transit Cab Chassis 2013 Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Transit Cab Chassis 2013 Workshop Manual

- Personalized Recommendations
- Ford Transit Cab Chassis 2013 Workshop Manual User Reviews and Ratings
- Ford Transit Cab Chassis 2013 Workshop Manual and Bestseller Lists
- 5. Accessing Ford Transit Cab Chassis 2013 Workshop Manual Free and Paid eBooks
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  - Ford Transit Cab Chassis 2013 Workshop Manual eBook Subscription Services
  - Ford Transit Cab Chassis 2013 Workshop Manual Budget-Friendly Options
- 6. Navigating Ford Transit Cab Chassis 2013 Workshop Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Ford Transit Cab Chassis 2013 Workshop Manual Compatibility with Devices
  - Ford Transit Cab Chassis 2013 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ford Transit Cab Chassis 2013 Workshop Manual
  - Highlighting and Note-Taking Ford Transit Cab Chassis 2013 Workshop Manual
  - Interactive Elements Ford Transit Cab Chassis 2013 Workshop Manual
- 8. Staying Engaged with Ford Transit Cab Chassis 2013 Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ford Transit Cab Chassis 2013 Workshop Manual
- 9. Balancing eBooks and Physical Books Ford Transit Cab Chassis 2013 Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ford Transit Cab Chassis 2013 Workshop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Transit Cab Chassis 2013 Workshop Manual
  - Setting Reading Goals Ford Transit Cab Chassis 2013 Workshop Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Transit Cab Chassis 2013 Workshop Manual

- 
- Fact-Checking eBook Content of Ford Transit Cab Chassis 2013 Workshop Manual
  - Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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