

ENGINE DATA

Lubricating Oil	—	S.A.E. 20/30
Grease	—	Shell Retrax A, BP Energolux C Vacuum Mobil Grease No. 4
Spark Plugs	—	14 mm Champion No. N5
Spark Plug Gap	—	23–25 thou.
Valve Clearance	—	10 thou. inlet, 11 thou. outlet—hot
Contact Breaker Gap	—	14–16 thou.

NOTES ON INSTALLATION

Installation Angle. The maximum angle of installation of this model is 15° from the horizontal and the engine must not exceed this angle at any time when running, otherwise there is a danger of oil leakage from the aft main bearing. If the design of the boat is such that this angle is likely to be exceeded we recommend fitting a universal joint aft of the reverse gear and a thrust bearing aft of this.

Lifting Up. It is absolutely essential that the engine and propeller shaft are correctly aligned. Fairly alignment will cause vibration, loss of power and rapid wear or damage to the reverse gear and stern gear. The tailshaft half coupling should be offered up to the engine coupling for final alignment WHEN THE BOAT IS AFOAT and the engine adjusted on the bearings so that the coupling flanges engage correctly; a feeler gauge not thicker than .002in. should be used to ensure that the flanges are correctly aligned. When the two halves of the coupling are split they should come together without detection, either sideways or up and down, and should grip three pieces of thin paper or feelers .002in. thick spaced equally around between the flanges when these are held together merely by gripping them equally at opposite sides with the fingers and thumbs. A check on alignment should be made after a few days of running, since further settlement of the engine and boat may have occurred.

Controls. Flexible push-pull controls for the throttle and choke are included with the standard engine equipment.

Remote Reverse Gear Controls. Do NOT use flimsy rods that will buckle or bend. Use 1/4in. gas barrel for long rods or not less than 1/4in. rod for short connections only. Do NOT use long levers which may drag on the gear shaft by reason of their weight and thus cause the reverse brake band to bind in neutral and also impose a constant load on the operating collar inside the gear. The ahead clutch is self-locking when pushed home and on NO account must a constant thrust be imposed on the operating collar otherwise it will heat and wear from undue friction when running in ahead. We can supply

hydraulically operated gear levers for remote mounting on the side of the cockpit and for bulkhead mounting.

Hydraulic Control. If a Watersons manufactured and patented hydraulic control is used the following points should be considered when planning the installation:

1. Try and avoid installing the control unit in such a position that people will walk on it, trip over it or allow ropes to become entangled, etc.
2. Avoid a vertical installation of the control unit in the sole of a self-draining cockpit as the unit will be continually submerged in sea water.
3. If possible install the control unit inside the sail locker or suitable inside space to give some protection from the weather, and be certain that the three adjusting screws are easily accessible. Remember that the unit works equally well in any position, vertical, horizontal or up-side down.

Instrument Panel. A small panel with combined ignition and start key, oil pressure warning light and ammeter is supplied as standard with each engine.

Special Instrument Panel. An alternative panel can be supplied in lieu of the standard at extra cost. This includes an oil gauge, temperature gauge, rev. counter, ignition switch with 2 keys, ammeter and ignition warning light. This panel is recommended for auxiliary installations.

Oil Gauge. This is not really necessary and is only supplied with the special panel. To connect to engine remove the oil pressure warning light unit screwed into crankcase forward of the distributor on the starboard side and substitute sender supplied with oil gauge.

Ignition. The standard engine has full electrical equipment with coil, ignition and distributor (wiring diagrams, pages 7 and 8). We can supply a vertical type magneto which replaces the distributor coil.

Rated Hand Starting. This is not fitted as standard but can be fitted at extra cost.

Cooling Water. Should a 2-way cock be fitted to divert the water used to cool the exhaust, make quite certain that the cock cannot restrict the flow of water in any position or a cracked cylinder may result. If a water injector silencer is used in the exhaust system make certain that the silencer is given sufficient fall to ensure that the outlet is below the level of the water injection point, to prevent the possibility of the silencer filling with water and draining back to the engine, or causing severe back pressure in the exhaust system.

Ford Watermota Manual

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Ford Watermota Manual:

The Top Books of the Year Ford Watermota Manual The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the captivating narratives that have captivated audiences this year. Ford Watermota Manual : Colleen Hoover's "It Ends with Us" This heartfelt tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Ford Watermota Manual : Delia Owens "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and suspenseful novel that will keep you wondering until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

<https://staging.conocer.cide.edu/files/Resources/HomePages/Feelings%20From%20The%20Heart.pdf>

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