Fadal

User Manual

Slide Hold

The SLIDE HOLD button stops the movement of the X,Y, Z, A, & B. The Spindle and coolant are not affected by the SLIDE HOLD. The CNC will resume motion after the START or AUTO button is pressed.



WARNING: Before continuing AUTO, check to see if the Spindle or Coolant was shut off. If so, manually turn on the Spindle by depressing the SHIFT and SPINDLE ON button. To turn on the Coolant, press the COOLANT button.

Slide Hold, JOG AWAY By pressing the **JOG button** while in SLIDE HOLD, any axis can be moved away from its current position. This Jog Away feature allows an optional automatic return of the jogged axes to that position to complete the machining cycle. The MANUAL key exits JOG and returns the CNC to SLIDE HOLD. After pressing the MANUAL key the CNC prompts the operator:



Figure 7-1 Slide Hold, JOG AWAY

Pressing 1: The CNC will return the axes to the position before the JOG was initiated. This motion is accomplished at a rapid feedrate. Make sure the Z axis is in a position to clear work and fixturing.



WARWING: Slide Hold or Feedrate Override Pot will not function while the CNC is returning the axis to original location! The Rapid Travel selector will change the return speed.

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Whispering the Strategies of Language: An Emotional Journey through Fadal User Manual Section 17

In a digitally-driven world where screens reign supreme and immediate conversation drowns out the subtleties of language, the profound secrets and mental subtleties hidden within phrases frequently get unheard. Yet, located within the pages of **Fadal User Manual Section 17** a interesting fictional value pulsating with natural emotions, lies a fantastic journey waiting to be undertaken. Published by a skilled wordsmith, this charming opus attracts viewers on an introspective trip, lightly unraveling the veiled truths and profound influence resonating within the material of each and every word. Within the emotional depths of this touching review, we will embark upon a genuine exploration of the book is core styles, dissect their interesting writing model, and fail to the powerful resonance it evokes deep within the recesses of readers hearts.

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