

# TORQUE SPECIFICATIONS

## TORQUE SPECIFICATIONS

| Application                                                 | Ft. Lbs. (N.m)   |
|-------------------------------------------------------------|------------------|
| Camshaft Bearing Cap Bolt                                   | 14-15 (19-20)    |
| Camshaft Sprocket Bolt                                      | 37-43 (50-58)    |
| Connecting Rod Cap Nut                                      | 33-34 (45-47)    |
| Counterbalance Shaft Sprocket Bolt                          | 44-50 (60-68)    |
| Crankshaft Sprocket Bolt                                    | 80-94 (108-127)  |
| Cylinder Head Bolt <sup>(1)</sup>                           | 80 (110)         |
| Cylinder Head-to-Timing Cover Bolt                          | 11-15 (15-20)    |
| Engine Mount-to-Engine Bolt                                 | 10-14 (13-19)    |
| Engine Mount-to-Crossmember Bolt                            | 22-29 (30-39)    |
| Exhaust Manifold Bolt Or Nut                                | 11-14 (15-19)    |
| Flywheel/Flexplate Bolt                                     | 94-101 (127-137) |
| Intake Manifold Bolt Or Nut                                 | 11-14 (15-19)    |
| Jet Valve                                                   | 13-15 (18-20)    |
| Main Bearing Cap Bolt                                       | 55-61 (75-83)    |
| Oil Pump Sprocket Bolt                                      | 22-28 (30-38)    |
| <b>INCH Lbs. (N.m.)</b>                                     |                  |
| Chain Guide Bolt                                            |                  |
| Guide "A" & "C"                                             | 84-108 (10-12)   |
| Guide "B"                                                   |                  |
| Lower                                                       | 132-180 (15-20)  |
| Upper                                                       | 72-84 (8-10)     |
| Oil Pan Bolt                                                | 48-72 (5-8)      |
| Oil Pump                                                    |                  |
| Cover Bolt                                                  | 72-84 (8-10)     |
| Mounting Bolt                                               | 84-108 (10-12)   |
| Thrust Plate Bolt                                           | 84-108 (10-12)   |
| Valve Cover Bolt                                            | 48-60 (5-7)      |
| (1) Tighten in 2 steps evenly and in sequence. See Fig. 4 . |                  |

# Engine Torque Specs

**C Cleary**



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chemical equation reactants are shown on the left and products are shown on the right o for example the chemical equation  $\text{Na} + \text{Cl}_2 \rightarrow 2\text{NaCl}$  describes the reaction of sodium Na and chlorine gas  $\text{Cl}_2$  to form table salt

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