

sealant. Wait 1 hour after installation of the water pump to refill the cooling system or start the engine.

14. Install the gasket and pump assembly and tighten the bolts to 17 ft. lbs. (24 Nm). Use care when aligning the water pump with the water inlet pipe.

15. Install the remaining components in the reverse order of removal.

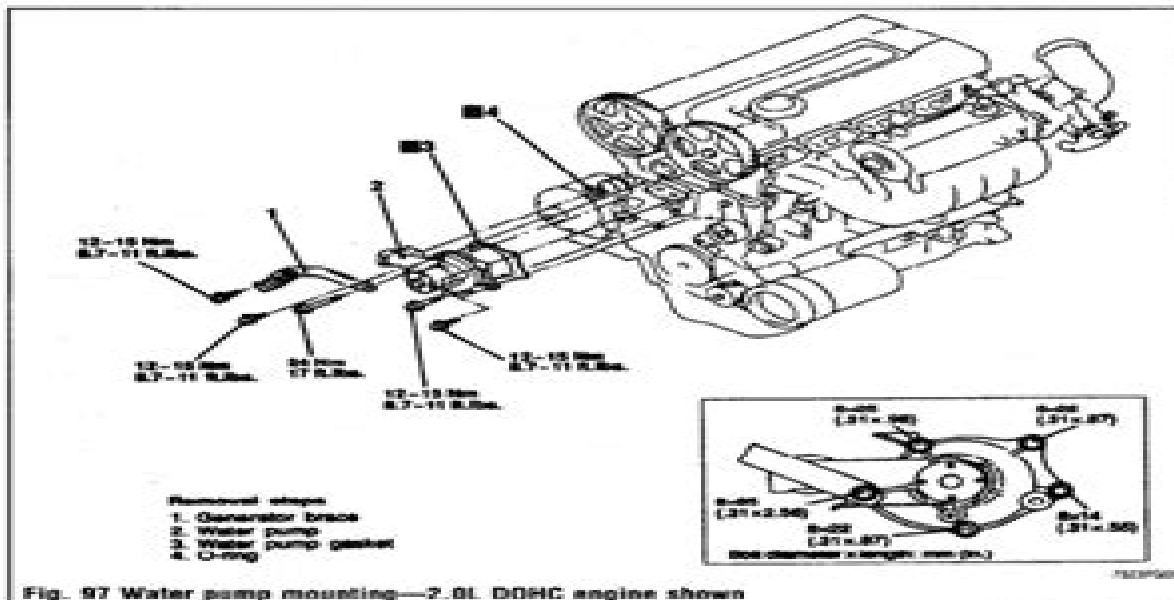
16. Fill the system with coolant.

17. Connect the negative battery cable, run the vehicle until the thermostat opens and fill the radiator completely.

18. Once the vehicle has cooled, recheck the coolant level.

1.8L and 2.0L (SOHC and DOHC) Engines

• See Figure 97



1. Disconnect the negative battery cable.
2. Drain the engine coolant.

CAUTION

Never open, service or drain the radiator or cooling system when hot; serious burns can occur from the steam and hot coolant. Also, when draining engine coolant, keep in mind that cats and dogs are attracted to ethylene glycol antifreeze and could drink any that is left in an uncovered container or in puddles on the ground. This will prove fatal in sufficient quantities. Always drain coolant into a sealable container. Coolant should be reused unless it is contaminated or is several years old.

3. Remove the timing belt. Refer to the timing belt procedure in this section.
4. If necessary, remove the alternator brace from the water pump.
5. If necessary, remove the timing belt rear cover.
6. Remove the water pump mounting bolts.
7. Remove the water pump, gasket and O-ring.

To install:

8. Install a new O-ring on the water inlet pipe. Coat the O-ring with water or coolant. Do not allow oil or other grease to contact the O-ring.
9. Use a new gasket and install the water pump to the engine block. Torque the mounting bolts to 8.7-11 ft. lbs. (12-15 Nm). Install the alternator brace on the water pump. Torque the brace pivot bolt to 17 ft. lbs. (24 Nm).
10. If removed, install the timing belt rear cover.
11. Install the timing belt. Refer to the timing belt procedure in this section.
12. Install the remaining components.
13. Refill the engine with coolant.
14. Connect the negative battery cable, start the engine and check for leaks.

2.4L Engine

• See Figures 98 thru 108

1. Disconnect the negative battery cable.
2. Drain the cooling system.

CAUTION

Never open, service or drain the radiator or cooling system when hot; serious burns can occur from the steam and hot coolant. Also, when draining engine coolant, keep in mind that cats and dogs are attracted to ethylene glycol antifreeze and could drink any that is left in an uncovered container or in puddles on the ground. This will prove fatal in sufficient quantities. Always drain coolant into a sealable container. Coolant should be reused unless it is contaminated or is several years old.

3. Remove the engine undercover.
4. Disconnect the clamp bolt from the power steering hose.
5. Support the engine with the appropriate equipment and remove the engine mount bracket.
6. Remove the engine drive belts and the A/C tensioner bracket.
7. Remove the timing belt covers from the front of the engine.

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