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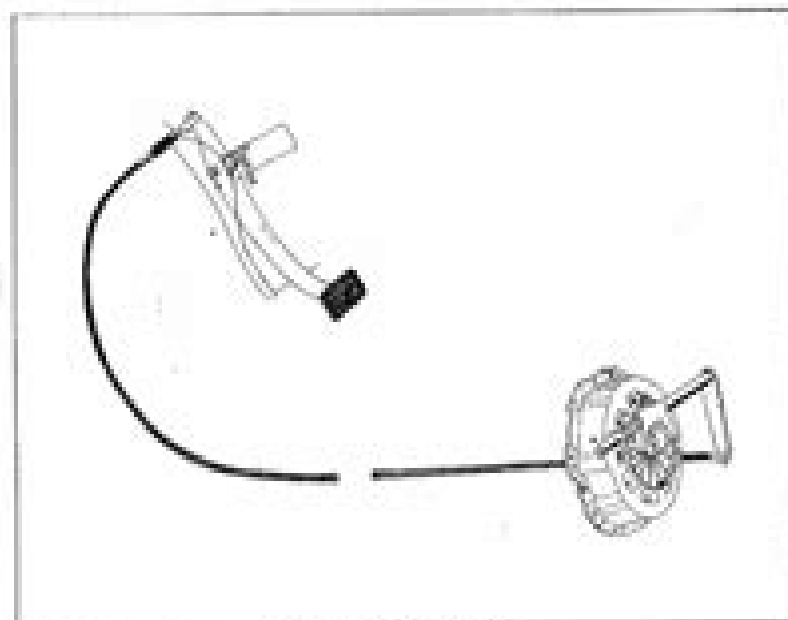


Fig. 1-1 Clutch Schematic Diagram

The clutch is of the dry, single disc, diaphragm spring type which has easy to operate, low operating effort features. The clutch is operated by a flexible cable.

The diaphragm type clutch cover employs the CHORDAL snap-disc method that is aptly suitable for heavy-duty application.

Table 1-1 Clutch Specifications

Model		F-20 Series	F-50 Series
Clutch type		Dry, single disc, diaphragm spring type	-
Clutch disc surface dimensions (Outer dia. × inner dia. × thickness)	mm	212 × 140 × 3.3	240 × 140 × 3.3
Clutch disc surface area	cm ²	129	151

CLUTCH ADJUSTMENT

1. Clutch Pedal Height Adjustment

Adjust the distance between the upper edge of the clutch pedal and the floor. This clutch pedal height can be adjusted to specification, using the bolt and nut of the pedal support.

Clutch Pedal

Height: 177 to 192 mm

Stroke: 140 mm

Free Travel: 15 to 20 mm

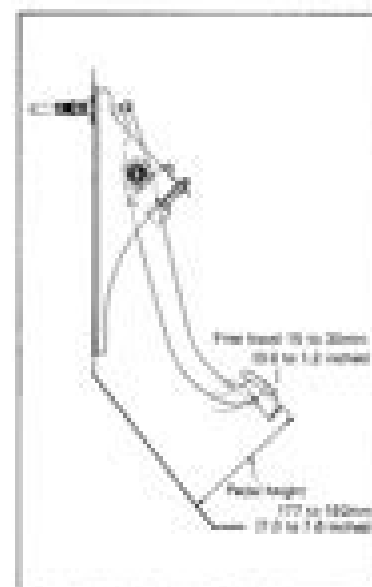


Fig. 1-2 Clutch Pedal Height Adjustment

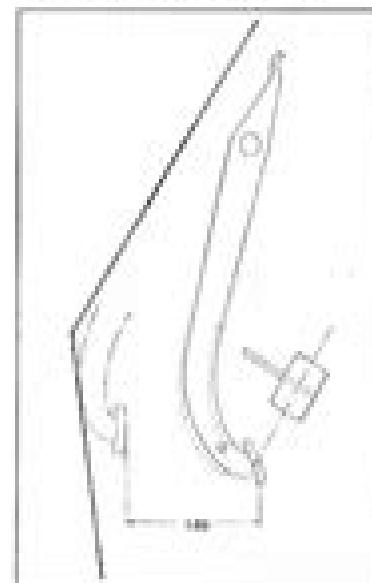


Fig. 1-3 Clutch Pedal Stroke

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Miles O. Dustin, Robert J. Denington



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