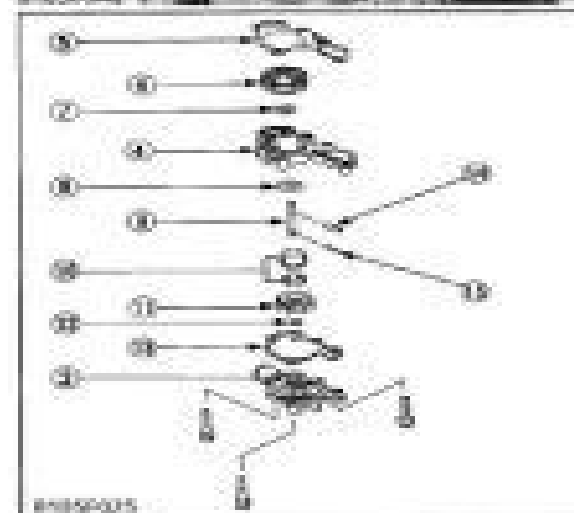
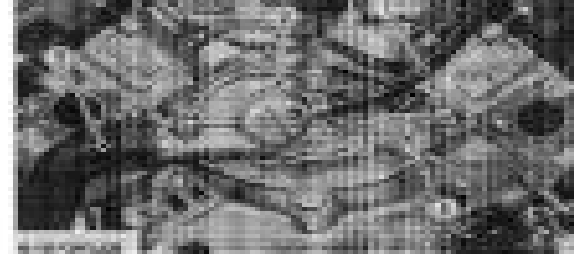




81-804005

1. Drain the coolant and separate the engine from the vehicle. (See "11) Separating Engine")
2. Disconnect the radiator hose (3) and bypass hose (1) from the water pump.
3. Unscrew the water pump mounting screws and remove the water pump assembly.
4. Remove the pump gear (6).
5. Pull out the pump shaft (9) with the impeller (11).

NOTE

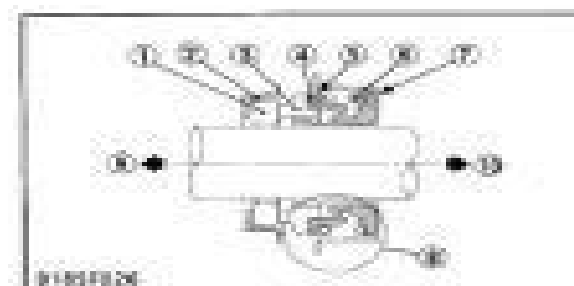
- Do not attempt to remove the mechanical seal (10), oil seal (8) and O-ring (12) unless they are to be replaced.

(When reassembling)

- Replace the gasket (5) (13) with new one.
- Coat thin film of engine oil on the pump shaft (9) to avoid oil seal damage.
- Coat mating surfaces of mechanical seal, between the mating ring and seal ring, with fresh water. (See "Mechanical Seal")

Tightening torque	Water Pump mounting screw	M6	5.9 to 7.6 Nm 6.8 to 8.6 kgf·m 4.3 to 5.6 ft·lb
		M8	19.7 to 24.6 Nm 2.4 to 3.0 kgf·m 14.7 to 18.2 ft·lb

- | | |
|-------------------|----------------------|
| 11) Bypass hose | 99) Pump shaft |
| 12) Pump Cover | 100) Mechanical Seal |
| 13) Radiator Hose | 111) Impeller |
| 14) Pump Case | 112) O-ring |
| 15) Gasket | 113) Gasket |
| 16) Pump Gear | 114) Dowel Pin |
| 17) Washer | 115) Dowel Pin |
| 18) Oil Seal | |



81-804006

(Mechanical Seal)

- Mechanical seal parts are shown in the figure.
- If these parts are damaged, replace the seal as a set.
- When installing the mating ring (1) into the cap gasket (2), moisten outside of the mating ring with fresh water.
- When installing the mechanical seal assembly, mating surfaces between the mating ring (1) and seal ring (3) should be coated with fresh water.

- | | |
|---------------------------------|--------------------|
| 10) Mating Ring (Floating Seal) | 101) Coil Spring |
| 102) Cap Gasket (Cushion Ring) | 102) Casing |
| 103) Seal Ring | 103) Cartridge |
| 104) Bellows | 104) Impeller Side |
| 105) Spring Retainer | 105) Gear Side |

Thermostat

1. Drain the coolant and remove the radiator, cooling fan and cooling air duct. (See "11) Separating Engine")
2. Unscrew the thermostat cover screw and remove the cover and thermostat.

(When reassembling)

Tightening torque	Thermostat cover screw	5.9 N·m 0.6 kgf·m 4.3 ft·lb
-------------------	------------------------	-----------------------------------

- | | |
|----------------------|----------------|
| 11) Thermostat Cover | 12) Thermostat |
| 13) Gasket | |



81-804007

Kubota Service Manual T1770

Marcel A. Müller



Kubota Service Manual T1770:

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Table of Contents Kubota Service Manual T1770

1. Understanding the eBook Kubota Service Manual T1770
 - The Rise of Digital Reading Kubota Service Manual T1770
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Service Manual T1770
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Service Manual T1770
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Service Manual T1770
 - Personalized Recommendations
 - Kubota Service Manual T1770 User Reviews and Ratings

- Kubota Service Manual T1770 and Bestseller Lists
- 5. Accessing Kubota Service Manual T1770 Free and Paid eBooks
 - Kubota Service Manual T1770 Public Domain eBooks
 - Kubota Service Manual T1770 eBook Subscription Services
 - Kubota Service Manual T1770 Budget-Friendly Options
- 6. Navigating Kubota Service Manual T1770 eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Service Manual T1770 Compatibility with Devices
 - Kubota Service Manual T1770 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Service Manual T1770
 - Highlighting and Note-Taking Kubota Service Manual T1770
 - Interactive Elements Kubota Service Manual T1770
- 8. Staying Engaged with Kubota Service Manual T1770
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Service Manual T1770
- 9. Balancing eBooks and Physical Books Kubota Service Manual T1770
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Service Manual T1770
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Service Manual T1770
 - Setting Reading Goals Kubota Service Manual T1770
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Service Manual T1770
 - Fact-Checking eBook Content of Kubota Service Manual T1770
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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