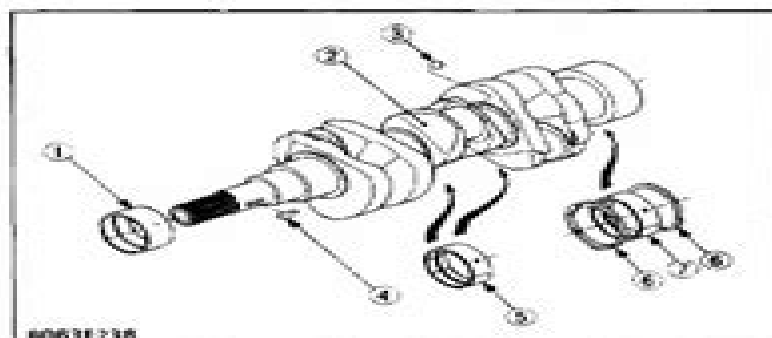


(3) Crankshaft



The crankshaft with the connecting rod converts the reciprocating motion of the piston into rotating motion.

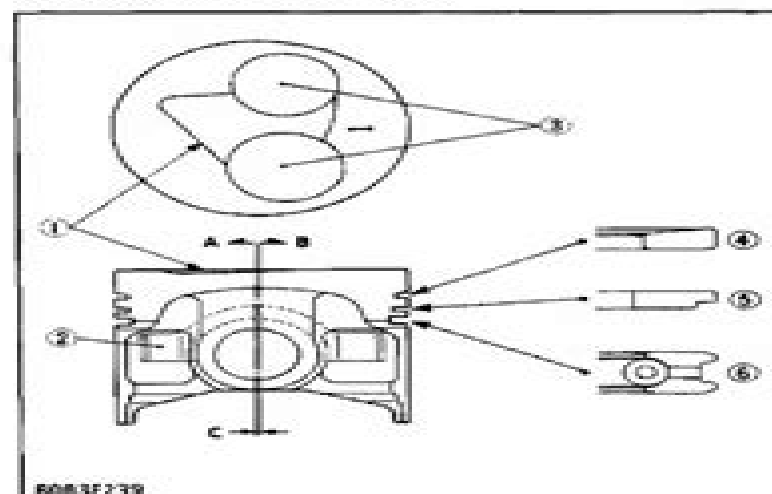
The crankshaft (2) has oil passages drilled so that oil can flow from the main bearings to the crank pin bearings.

The front journal is supported by a sleeve type bearing (crankshaft bearing 1) (1), the intermediate journal by a split type (crankshaft bearing 3) (5), and the rear by a split type (crankshaft bearing 2) (7) with thrust bearings (6).

- (1) Crankshaft Bearing 1
- (2) Crankshaft
- (3) Steel Ball
- (4) Feather Key

- (5) Crankshaft Bearing 3
- (6) Thrust Bearing
- (7) Crankshaft Bearing 2

(4) Piston and Piston Ring



The piston is made of an aluminum alloy. Provided on top of the piston are a valve recess (1) to allow smooth ejection of the exhaust gas from combustion chamber.

The piston pin is positioned off the center to the thrust side, which prevents a swing of the piston at the top and bottom dead centers, reducing operation noise.

The piston has a steel strut (2) inside to reduce the increase of the piston diameter.

The top compression ring (4) is of the key stone type which can stand against heavy load, and the sliding surface to the cylinder wall is shaped into barrel face which is well fitted to the wall and plated with hard chrome.

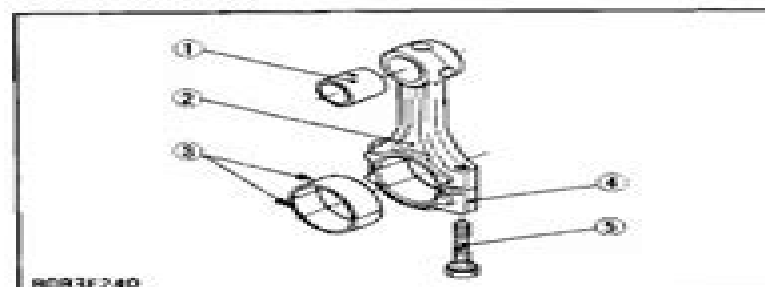
The second compression ring (5) is of the under-cut type which is effective to prevent oil rising.

Oil ring (6) is effective to scrape oil because it is closely fitted to the cylinder wall by a coil expander and the upper and lower ends of its sliding surface are cut diagonally to raise face pressure to the cylinder walls.

- (1) Fan-shaped Concave
- (2) Steel Strut
- (3) Valve Recess
- (4) Top Compression Ring
- (5) Second Compression Ring
- (6) Oil Ring

- [A] Piston Pin Center Line
- [B] Piston Center Line
- [C] Piston Pin Offset

(5) Connecting Rod



The connecting rod (2) is used to connect the piston with the crankshaft. The big end of the connecting rod has a crank pin bearing (3) (split type) and the small end has a small end bushing (1) (solid type).

- (1) Small End Bushing
- (2) Connecting Rod
- (3) Crank Pin Bearing

- (4) Connecting Rod Cap
- (5) Connecting Rod Screw

Kubota G1900 Diesel Lawn Tractor Owners Manual

Marco Cascella



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Table of Contents Kubota G1900 Diesel Lawn Tractor Owners Manual

1. Understanding the eBook Kubota G1900 Diesel Lawn Tractor Owners Manual
 - The Rise of Digital Reading Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota G1900 Diesel Lawn Tractor Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Personalized Recommendations
 - Kubota G1900 Diesel Lawn Tractor Owners Manual User Reviews and Ratings
 - Kubota G1900 Diesel Lawn Tractor Owners Manual and Bestseller Lists

5. Accessing Kubota G1900 Diesel Lawn Tractor Owners Manual Free and Paid eBooks
 - Kubota G1900 Diesel Lawn Tractor Owners Manual Public Domain eBooks
 - Kubota G1900 Diesel Lawn Tractor Owners Manual eBook Subscription Services
 - Kubota G1900 Diesel Lawn Tractor Owners Manual Budget-Friendly Options
6. Navigating Kubota G1900 Diesel Lawn Tractor Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota G1900 Diesel Lawn Tractor Owners Manual Compatibility with Devices
 - Kubota G1900 Diesel Lawn Tractor Owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Highlighting and Note-Taking Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Interactive Elements Kubota G1900 Diesel Lawn Tractor Owners Manual
8. Staying Engaged with Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota G1900 Diesel Lawn Tractor Owners Manual
9. Balancing eBooks and Physical Books Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota G1900 Diesel Lawn Tractor Owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Setting Reading Goals Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Fact-Checking eBook Content of Kubota G1900 Diesel Lawn Tractor Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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