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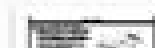
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Hydraulic System



111870-000-000000

Transmission Pump

A—Housing
B—Cover Pin (2 used)
C—Bushings (2 used)
D—Cover

E—Driven Shaft
F—O-ring
G—Seal Retainer
H—Seal

I—Groove
J—Set Screw (2 used)
K—Gear (2 used)
L—Thrust Plate (2 used)

M—Seal (2 used)
N—Gasket

NOTE: Set screws must be removed before removing seal retainer.

3. Remove parts as shown.
4. To remove seal retainer (G), turn counterclockwise using a punch through holes provided.
5. Inspect parts for wear or damage. Driven shaft assembly (E) has no service parts.
6. Replace assembly if required.

NOTE: Install seal (H) with flat side toward seal retainer.

Cover groove (I) with tape when installing seal retainer (G) to prevent damage to seal (H).

7. Install new O-ring (F) and seals (H and M). Apply petroleum jelly to seal lips.
8. Put a light coat of clean hydraulic oil on all parts. Assemble parts as shown.

Continued on next page

The 2160 Series is a 100% steel unit.

John Deere Dozer 650 G Repair Manual

D Keegan



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