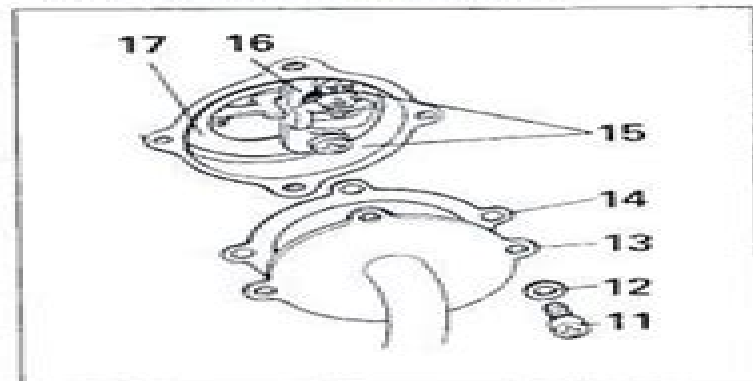
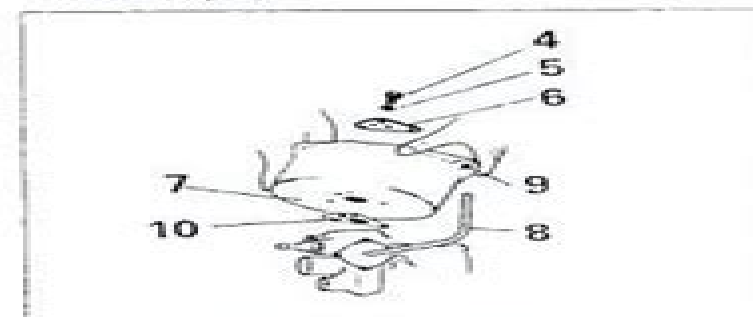


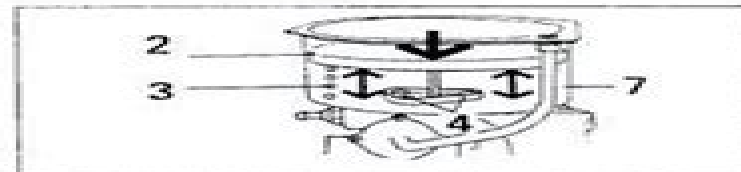
18. Insert T lever valve (18) and press in plug (19) to allow round end of lever to fit easily into the hole in control piston.



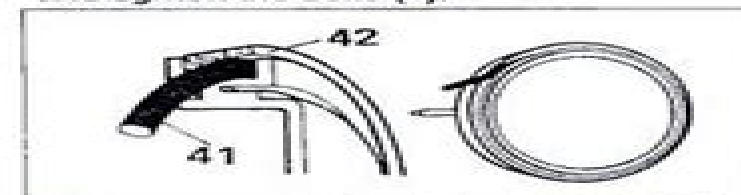
19. Fit spring plate (17) and lever guide (16). Secure with screws (15). Position new gasket (14) and cover (13) over the valve chest and secure with screws (11) and washers (12).



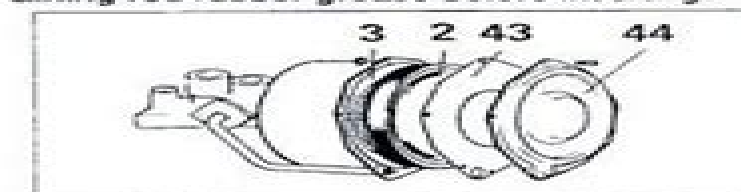
20. With unit body held in bench vice, place a new gasket (10) in position. Locate the vacuum cylinder (7) on gasket (10) with vacuum pipe (8) in new rubber grommet (9). Fit plate (6) and using bolts (4) with new copper washers (5); **TIGHTEN BOLTS FINGER TIGHT ONLY.**



21. Before tightening the bolts, place the piston return spring (3) and piston (2) in position and push it down through the full stroke several times to align the bearing bush. Taking care not to move the vacuum cylinder (7) remove the piston and spring and tighten the bolts (4).



22. Fit new rubber strip (41) under leather outer seal (42) and coat the seal with special black castor based molybdenum disulphide servo grease from kit. Keep the grease away from hydraulic parts and do not mix with other lubricant. The original extremely soft sponge strips are unobtainable. Due to production tolerances of the metal and leather components the replacement sponge may on rare occasions be found to be too firm, which could lead to binding brakes. In these cases the old sponge, if reusable, should be fitted. Polishing the vacuum cylinder bore, working in plenty of grease into the leather to make it supple, and adequately lubricating the vacuum cylinder bore should also help prevent binding. Smear the piston rod with Girling red rubber grease before inserting.



23. Refit spring (3) and piston (2). Fit a new gasket (43) to the cover plate (44) and place the cover plate on top on the piston. Press down, fit the nuts and bolts round the flange and tighten securely.

If the unit is not fitted to the vehicle immediately, the open ports should be covered with suitable tape to prevent the entry of foreign matter.

Girling Brake Servo Service Manual

Lei Shi

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

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